

Chapter 5

Seismic Sensors and their Calibration

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5.1 Overview

There are two basic types of seismic sensors: inertial seismometers which measure ground motion relative to an inertial reference (a suspended mass), and strainmeters or extensometers which measure the motion of one point of the ground relative to another. Since the motion of the ground relative to an inertial reference is in most cases much larger than the differential motion within a vault of reasonable dimensions, inertial seismometers are generally more sensitive to earthquake signals. However, at very low frequencies it becomes increasingly difficult to maintain an inertial reference, and for the observation of low-order free oscillations of the Earth, tidal motions, and quasi-static deformations, strainmeters may outperform inertial seismometers. Strainmeters are conceptually simpler than inertial seismometers although their technical realization and installation may be more difficult (see IS 5.1). This Chapter is concerned with inertial seismometers only. For a more comprehensive description of inertial seismometers, recorders and communication equipment see Havskov and Alguacil (2002).

An inertial seismometer converts ground motion into an electric signal but its properties can not be described by a single scale factor, such as output volts per millimeter of ground motion. The response of a seismometer to ground motion depends not only on the amplitude of the ground motion (how large it is) but also on its time scale (how sudden it is). This is because the seismic mass has to be kept in place by a mechanical or electromagnetic restoring force. When the ground motion is slow, the mass will move with the rest of the instrument, and the output signal for a given ground motion will therefore be smaller. The system is thus a high-pass filter for the ground displacement. This must be taken into account when the ground motion is reconstructed from the recorded signal, and is the reason why we have to go to some length in discussing the dynamic transfer properties of seismometers.

The dynamic behavior of a seismograph system within its linear range can, like that of any linear time-invariant (LTI) system, be described with the same degree of completeness in four different ways: by a linear differential equation, the Laplace transfer function (5.2.2), the complex frequency response (5.2.3), or the impulse response of the system (5.2.4). The first two are usually obtained by a mathematical analysis of the physical system (the hardware). The latter two are directly related to certain calibration procedures (5.6.4 and 5.6.5) and can

therefore be determined from calibration experiments where the system is considered as a “black box”(this is sometimes called an identification procedure). However, since all four are mathematically equivalent, we can derive each of them either from a knowledge of the physical components of the system or from a calibration experiment. The mutual relations between the “time-domain” and “frequency-domain” representations are illustrated in Fig. 5.1. Practically, the mathematical description of a seismometer is limited to a certain bandwidth of frequencies that should at least include the bandwidth of seismic signals. Within this limit then any of the four representations describe the system's response to arbitrary input signals completely and unambiguously. The viewpoint from which they differ is how efficiently and accurately they can be implemented in different signal-processing procedures.

In digital signal processing, seismic sensors are often represented with other methods that are efficient and accurate but not mathematically exact, such as recursive (IIR) filters. Digital signal processing is however beyond the scope of this section. A wealth of textbooks is available both on analog and digital signal processing, for example Oppenheim and Willsky (1983) for analog processing, Oppenheim and Schaffer (1975) for digital processing, and Scherbaum (1996, 2007) for seismological applications.

The most commonly used description of a seismograph response in the classical observatory practice has been the “*magnification curve*”, i.e. the frequency-dependent magnification of the ground motion. Mathematically this is the modulus (absolute value) of the complex frequency response, usually called the *amplitude response*. It specifies the steady-state harmonic responsivity (amplification, magnification, conversion factor) of the seismograph as a function of frequency. However, for the correct interpretation of seismograms, also the phase response of the recording system must be known. It can in principle be calculated from the amplitude response, but is normally specified separately, or derived together with the amplitude response from the mathematically more elegant description of the system by its *complex transfer function* or its *complex frequency response*.

While for a purely electrical filter it is usually clear what the amplitude response is - a dimensionless factor by which the amplitude of a sinusoidal input signal is multiplied - the situation is not always as clear for seismometers because different authors may prefer to measure the input signal (the ground motion) in different ways: as a displacement, a velocity, or an acceleration. Both the physical dimension and the mathematical form of the transfer function depend on the definition of the input signal, and one must sometimes guess from the physical dimension to what sort of input signal it applies. The output signal, traditionally a needle deflection, is now normally a voltage, a current, or a number of counts.

Calibrating a seismograph means measuring (and in some cases adjusting) its transfer properties and expressing them as a complex frequency response or one of its mathematical equivalents. For most applications the result must be available as parameters of a mathematical formula, not as raw data; so determining parameters by fitting a theoretical curve of known shape to the data is usually part of the procedure. Practically, seismometers are calibrated in two steps.

The first step is an electrical calibration (5.6.1) in which the seismic mass is excited with an electromagnetic force. Most seismometers have a built-in calibration coil that can be connected to an external signal generator for this purpose. Usually the response of the system to different sinusoidal signals at frequencies across the system's passband (5.6.4), to impulses or steps (5.6.5), or to arbitrary broadband signals (5.6.6) is observed while the absolute

magnification or gain remains unknown. For the exact calibration of sensors with a large dynamic range such as those employed in modern seismograph systems, the latter method is most appropriate. Shake tables are not suitable to measure the response of a seismometer over a large bandwidth.

The second step, the determination of the absolute gain, is more difficult because it requires mechanical test equipment in all but the simplest cases (5.6.3). The most direct method is to calibrate the seismometer on a shake table (5.6.9) or step table (5.6.10). The frequency at which the absolute gain is measured must be chosen so as to minimize noise and systematic errors, and is often predetermined by these conditions within narrow limits. Other mechanical devices such as mechanical balances and machine tools can also provide a suitable mechanical input for an absolute calibration (5.6.10, 5.6.11).

5.2 Basic theory

This section introduces some basic concepts of the theory of linear systems. For a more complete and rigorous treatment, the reader should consult a textbook such as by Oppenheim and Willsky (1983). Digital signal processing is based on the same concepts but the mathematical formulations are different for discrete (sampled) signals (see Oppenheim and Schaffer, 1999, 2009; Scherbaum, 1996, 2007; Plešinger et al., 1996). Readers who are familiar with the mathematics may proceed to section 5.3.

5.2.1 The complex notation

A fundamental mathematical property of linear time-invariant (LTI) systems such as seismographs (as long as they are not driven out of their linear operating range) is that they do not change the waveform of sinewaves and of exponentially decaying or growing sinewaves. A more abstract mathematical formulation of this statement is that these waveforms are eigenfunctions of the differential operators describing LTI systems. An input signal of the form

$$f(t) = e^{\sigma t} (a_1 \cos \omega t + b_1 \sin \omega t) \quad (5.1)$$

will produce an output signal

$$g(t) = e^{\sigma t} (a_2 \cdot \cos \omega t + b_2 \cdot \sin \omega t) \quad (5.2)$$

with the same σ and ω . Note that ω is the angular frequency, which is 2π times the common frequency. Using Euler's identity

$$e^{j\omega t} = \cos \omega t + j \sin \omega t \quad (5.3)$$

and the rules of complex algebra, we may write our input and output signals as

$$f(t) = \Re[c_1 \cdot e^{(\sigma+j\omega)t}] \text{ and } g(t) = \Re[c_2 \cdot e^{(\sigma+j\omega)t}] \quad (5.4)$$

respectively, where $\Re[.]$ denotes the real part and $c_1 = a_1 - jb_1$, $c_2 = a_2 - jb_2$ are complex amplitudes. It can now be seen that the only difference between the input and output signal lies in the amplitude, not in the waveform. The ratio c_2/c_1 is the complex gain of the system, and for $\sigma = 0$, it is the value of the complex frequency response at the angular frequency ω . What we have outlined here may be called the engineering approach to complex notation. The sign $\Re[.]$ for the real part is often omitted but always understood.

The mathematical approach is slightly different in that real signals are not considered to be the real parts of complex signals but the sum of two complex-conjugate signals with positive and negative frequencies:

$$f(t) = c_1 \cdot e^{(\sigma + j\omega)t} + c_1^* \cdot e^{(\sigma - j\omega)t} \quad (5.5)$$

where the asterisk $*$ denotes the complex conjugate. The mathematical notation is slightly less concise, but since for real signals only the term with c_1 must be explicitly written down (the other one being its complex conjugate), the two notations become very similar. However, the c_1 term describes the whole signal in the engineering convention but only half of the signal in the mathematical notation! This may easily cause confusion, especially in the definition of power spectra. Power spectra computed after the engineer's method (such as the USGS Low Noise Model, see 5.5.1 and Chapter 4) attribute all power to positive frequencies and therefore have twice the power appearing in the mathematical notation.

5.2.2 The Laplace transformation

A signal that has a definite beginning in time (such as the seismic waves from an earthquake) can be decomposed into exponentially growing, stationary, or exponentially decaying sinusoidal signals with the *Laplace integral transformation*:

$$f(t) = \frac{1}{2\pi j} \int_{\sigma - j\infty}^{\sigma + j\infty} F(s) e^{st} ds, \quad F(s) = \int_0^{\infty} f(t) e^{-st} dt. \quad (5.6)$$

The first integral defines the inverse transformation (the synthesis of the given signal) and the second integral the forward transformation (the analysis). It is assumed here that the signal begins at or after the time origin. s is a complex variable that may assume any value for which the second integral converges; depending on $f(t)$, it may not converge when s has a negative real part. The Laplace transform $F(s)$ is then said to “exist” for this value of s . The real parameter σ which defines the path of integration for the inverse transformation (the first integral) can be arbitrarily chosen as long as the path remains on the right side of all singularities of $F(s)$ in the complex s plane. This parameter decides whether $f(t)$ is synthesized from decaying ($\sigma < 0$), stationary ($\sigma = 0$) or growing ($\sigma > 0$) sinusoids. Remember that the mathematical expression e^{st} with complex s represents a growing or decaying sinewave, and with imaginary s a pure sinewave.

The time derivative $\dot{f}(t)$ has the Laplace transform $s \cdot F(s)$, the second derivative $\ddot{f}(t)$ has $s^2 \cdot F(s)$, etc. Suppose now that an analog data-acquisition or data-processing system is characterized by the linear differential equation

$$c_2 \ddot{f}(t) + c_1 \dot{f}(t) + c_0 f(t) = d_2 \ddot{g}(t) + d_1 \dot{g}(t) + d_0 g(t) \quad (5.7)$$

where $f(t)$ is the input signal, $g(t)$ is the output signal, and the c_i and d_i are constants. We may then subject each term in the equation to a Laplace transformation and obtain

$$c_2 s^2 F(s) + c_1 s F(s) + c_0 F(s) = d_2 s^2 G(s) + d_1 s G(s) + d_0 G(s) \quad (5.8)$$

from which we get

$$G(s) = \frac{c_2 s^2 + c_1 s + c_0}{d_2 s^2 + d_1 s + d_0} F(s) \quad (5.9)$$

We have thus expressed the Laplace transform of the output signal by the Laplace transform of the input signal, multiplied by a known rational function of s . From this we obtain the output signal itself by an inverse Laplace transformation. This means, we can solve the differential equation by transforming it into an algebraic equation for the Laplace transforms. Of course, this is only practical if we are able to evaluate the integrals analytically, which is the case for a wide range of “mathematical” signals. Real signals must be approximated by suitable mathematical functions for a transformation. The method can obviously be applied to linear and time-invariant differential equations of any order. (Time-invariant means that the properties of the system, and hence the coefficients of the differential equation, do not depend on time.)

The rational function

$$H(s) = \frac{c_2 s^2 + c_1 s + c_0}{d_2 s^2 + d_1 s + d_0} \quad (5.10)$$

is the (Laplace) transfer function of the system described by the differential equation (5.7). It contains the same information on the system as the differential equation itself.

Generally, the transfer function $H(s)$ of an LTI system is the complex function for which

$$G(s) = H(s) \cdot F(s) \quad (5.11)$$

with $F(s)$ and $G(s)$ representing the Laplace transforms of the input and output signals.

A rational function like $H(s)$ in (5.10), and thus an LTU system, can be characterized up to a constant factor by its poles and zeros. This is discussed in section 5.2.6.

5.2.3 The Fourier transformation

Somewhat closer to intuitive understanding but mathematically less general than the Laplace transformation is the Fourier transformation

$$f(t) = \frac{1}{2\pi} \int_{-\infty}^{\infty} \tilde{F}(\omega) e^{j\omega t} d\omega, \quad \tilde{F}(\omega) = \int_{-\infty}^{\infty} f(t) e^{-j\omega t} dt \quad (5.12)$$

The signal is here assumed to have a finite energy so that the integrals converge. The condition that no signal is present at negative times can be dropped in this case. The Fourier transformation decomposes the signal into purely harmonic (sinusoidal) waves $e^{j\omega t}$. The direct and inverse Fourier transformation are also known as a harmonic analysis and synthesis.

Although the mathematical concepts behind the Fourier and Laplace transformations are different, we may consider the Fourier transformation as a special version of the Laplace transformation for real frequencies, i.e. for $s = j\omega$. In fact, by comparison with Eq. (5.6), we see that $\tilde{F}(\omega) = F(j\omega)$, i.e. the Fourier transform for real angular frequencies ω is identical to the Laplace transform for imaginary $s = j\omega$. For practical purposes the two transformations are thus nearly equivalent, and many of the relationships between time signals and their transforms (such as the convolution theorem) are similar or the same for both. The function $\tilde{F}(\omega)$ is called the complex frequency response of the system. Some authors use the name “transfer function” for $\tilde{F}(\omega)$ as well; however, $\tilde{F}(\omega) = F(j\omega)$ is not the same function as $F(\omega)$, so a different name are appropriate. The distinction between $\tilde{F}(\omega)$ and $F(s)$ is essential when systems are characterized by their poles and zeros. These are equivalent but not identical in the complex s and ω planes, and it is important to know whether the Laplace or Fourier transform is meant. Usually, poles and zeros are given for the Laplace transform. In case of doubt, check the symmetry of the poles and zeros in the complex plane: those of the Laplace transform are symmetric to the real axis as in Figure 1 of exercise EX 5.7 while those of the Fourier transform are symmetric to the imaginary axis.

The absolute value $|\tilde{F}(\omega)|$ is called the amplitude response, and the phase of $\tilde{F}(\omega)$ the phase response of the system. Note that amplitude and phase do not form a symmetric pair; however a certain mathematical symmetry (expressed by the Hilbert transformation) exists between the real and imaginary parts of a rational transfer function, and between the phase response and the natural logarithm of the amplitude response.

The definition of the Fourier transformation according to Eq. (5.12) applies to continuous transient signals. For other mathematical representations of a signal, different definitions must be used:

$$f(t) = \sum_{v=-\infty}^{\infty} b_v e^{2\pi j v t / T}, \quad b_v = \frac{1}{T} \int_0^T f(t) e^{-2\pi j v t / T} dt \quad (5.13)$$

for periodic signals $f(t)$ with a period T , and

$$f_k = \frac{1}{M} \sum_{l=0}^{M-1} c_l e^{2\pi jkl / M}, \quad c_l = \sum_{k=0}^{M-1} f_k e^{-2\pi jkl / M} \quad (5.14)$$

for time series f_k consisting of M equidistant samples (such as digital seismic data). We have written the inverse transform (the synthesis) first in each case. The successive approximation of arbitrary signals by sums of sine waves is demonstrated in the **fourierdemo** program (section 5.8).

The Fourier integral transformation (Eq. 5.12) is mainly an analytical tool; the integrals are not normally evaluated numerically because the discrete Fourier transformation (Eq. 5.14) permits more efficient computations. Eq. (5.13) is the Fourier series expansion of periodic functions, also mainly an analytical tool but also useful to represent periodic test signals. The discrete Fourier transformation (Eq. 5.13) is sometimes considered as being a discretized, approximate version of Eqs. (5.12) or (5.14) but is actually a mathematical tool in its own right: it is a mathematical identity that does not depend on any assumptions on the series f_k . Its relationship with the other two transformations, and especially the interpretation of the subscript l as representing a single frequency, do however depend on the properties of the original, continuous signal. The most important condition is that the bandwidth of the signal before sampling must be limited to less than half of the sampling rate f_s ; otherwise the sampled series will not contain the same information as the original. The bandwidth limit $f_n = f_s/2$ is called the *Nyquist frequency*. Whether we consider a signal as periodic or as having a finite duration (and thus a finite energy) is to some degree arbitrary since we can analyze real signals only for finite intervals of time, and it is then a matter of definition whether we assume the signal to have a periodic continuation outside the interval or not.

The Fast Fourier Transformation or FFT (Cooley and Tukey, 1965) is a recursive algorithm to compute the sums in Eq. (5.14) efficiently, and does not constitute a mathematically different definition of the discrete Fourier transformation.

5.2.4 The impulse response

A useful (although mathematically difficult) fiction is the Dirac “needle” pulse $\delta(t)$ (e.g. Oppenheim and Willsky, 1983), supposed to be an infinitely short, infinitely high, positive pulse at the time origin whose integral over time equals 1. It can not be realized, but its time-integral, the unit step function, can be approximated by switching a current on or off or by suddenly applying or removing a force. According to the definitions of the Laplace and Fourier transforms, both transforms of the Dirac pulse have the constant value 1. The amplitude spectrum of the Dirac pulse is “white”, this means, it contains all frequencies with equal amplitude. In this case Eq. (5.11) reduces to $G(s)=H(s)$. The transfer function $H(s)$ is thus the Laplace transform of the impulse response $g(t)$. Likewise, the complex frequency response is the Fourier transform of the impulse response. All information contained in these complex functions is also contained in the impulse response of the system. The same is true for the step response, which is often used to test or calibrate seismic equipment.

Explicit expressions for the response of a linear system to impulses, steps, ramps and other simple waveforms can be obtained by evaluating the inverse Laplace transform over a suitable contour in the complex s plane, provided that the poles and zeros are known. The result, generally a sum of decaying complex exponential functions (sinusoids), can then be

numerically evaluated with a computer or even a calculator. Although this is an elegant way of computing the response of a linear system to simple input signals with any desired precision, a warning is necessary: the numerical samples so obtained are not the same as the samples obtained with a digitizer. The digitizer must limit the bandwidth before sampling and therefore does not generate instantaneous samples but some sort of time-averages. For computing samples of band-limited signals, different mathematical concepts must be used (Schuessler, 1981).

Specifying the impulse or step response of a system in place of its transfer function is not practical because the analytic expressions are cumbersome to write down and represent signals of infinite duration that can not be tabulated in full length.

5.2.5 The convolution theorem

Any signal may be understood as consisting of a sequence of pulses. This is obvious in the case of sampled signals, but can be generalized to continuous signals by representing the signal as a continuous sequence of Dirac pulses. We may construct the response of a linear system to an arbitrary input signal as a sum over suitably delayed and scaled impulse responses. This process is called a convolution:

$$g(t) = \int_0^{\infty} h(t') f(t-t') dt' = \int_0^{\infty} h(t-t') f(t') dt' \quad (5.15)$$

Here $f(t)$ is the input signal and $g(t)$ the output signal while $h(t)$ characterizes the system. We assume that the signals are causal (i.e. zero at negative time), otherwise the integration would have to start at $-\infty$. Taking $f(t) = \delta(t)$, i.e. using a single impulse as the input, we get

$$g(t) = \int h(t') \delta(t-t') dt' = h(t),$$

so $h(t)$ is in fact the impulse response of the system.

The response of a linear system to an arbitrary input signal can thus be computed either by convolution of the input signal with the impulse response in time domain, or by multiplication of the Laplace-transformed input signal with the transfer function, or by multiplication of the Fourier-transformed input signal with the complex frequency response in frequency domain.

Since instrument responses are often specified as a function of frequency, the FFT algorithm has become a standard tool to compute output signals. The FFT method assumes, however, that all signals are periodic, and is therefore mathematically inaccurate when this is not the case. Signals must in general be tapered to avoid spurious results. (A taper is a weight function that is zero or small at the beginning and end of the time interval). Fig. 5.1 illustrates the interrelations between signal processing in the time and frequency domains.

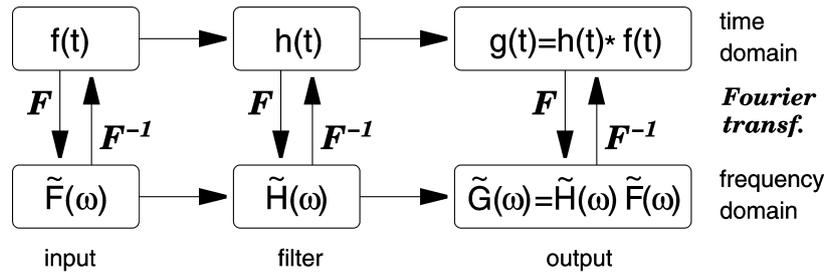


Fig. 5.1 Pathways of signal processing in the time and frequency domains. The asterisk between $h(t)$ and $f(t)$ indicates a convolution. An interactive version of this scheme with a number of test signals is available as a BASIC program **fildemo** (section 5.8). Since the complex frequency response of a layered elastic medium can be expressed by a mathematical formula, this scheme can also be used for computation of synthetic seismograms.

In digital processing, these methods translate into convolving discrete time series or transforming them with the FFT method and multiplying the transforms. For impulse responses with more than 100 samples, the FFT method is usually more efficient. The convolution method is also known as a FIR (finite impulse response) filtration. A third method, the recursive or IIR (infinite impulse response) filtration (e.g. Oppenheim and Schaffer, 2009) is often preferred for its flexibility and efficiency. The design of IIR filters requires special attention because for mathematical reasons they cannot exactly represent rational transfer functions (see the remarks under 5.6.6).

5.2.6 Specifying a system

When $P(s)$ is a polynomial of s and α is a specific value of s for which $P(\alpha) = 0$, then α is called a zero, or a root, of the polynomial. A polynomial of order n has n complex zeros α_i , and can be factorized as $P(s) = p \cdot \prod (s - s_i)$. Thus, the zeros of a polynomial together with the constant p determine the polynomial completely. Since our transfer functions $H(s)$ are the ratio of two polynomials as in Eq. (5.10), they can be specified by their zeros (the zeros of the numerator $G(s)$), their poles (the zeros of the denominator $F(s)$), and a gain factor (or equivalently the total gain at a given frequency). The whole system, as long as it remains in its linear operating range and does not produce noise, can thus be described by a small number of discrete parameters.

Transfer functions are usually specified according to one of the following concepts:

1. The real coefficients of the polynomials in the numerator and denominator are listed.
2. The denominator polynomial is decomposed into normalized first-order and second-order factors with real coefficients (a total decomposition into first-order factors would require complex coefficients). The factors can in general be attributed to individual modules of the system. They are preferably given in a form from which corner periods and damping coefficients can be read, as in Eqs. (5.23) to (5.25). The numerator often reduces to a gain factor times a power of s .

3. The poles and zeros of the transfer function are listed together with a gain factor. Poles and zeros must either be real or symmetric to the real axis, as mentioned above. When the numerator polynomial is s^m , then $s = 0$ is an m -fold zero of the transfer function, and the system is a high-pass filter of order m . (Zeros at nonzero frequency do normally not appear in the transfer function of broadband seismographs because, if they occur mathematically, their effect must practically be cancelled by nearby poles; otherwise the response would not be called broadband.) Depending on the order n of the denominator and accordingly on the number of poles, the response may be flat at high frequencies ($n = m$), or the system may act as a low-pass filter there ($n > m$). The case $n < m$ can occur only as an approximation in a limited bandwidth because no practical system can have an unlimited gain at high frequencies.

In the header of the widely used SEED-format data (10.4), the gain factor is split up into a normalization factor bringing the gain to unity at a specified normalization frequency in the passband of the system, and a gain factor representing the actual gain at this frequency. Text versions of dataless SEED headers, named response files or RESP files, can be downloaded for a large number of seismic stations from the IRIS Data Management Center: <http://www.iris.edu/dms/mda.htm>. EX_5.5 contains an exercise in determining the response from given poles and zeros. An interactive, tutorial program **polzero** in BASIC is available for this purpose (section 5.8). RESP files are normally evaluated under LINUX with the EVALRESP software offered by the IRIS Data Management Center. The first section of a RESP file that describes the seismometer can also be interpreted in a MS-DOS environment with the **winresp** program (section 5.8, **polzero** folder). See also the exercises and worksheets mentioned at the end of section 5.2.

5.2.7 The mechanical pendulum

The simplest physical model for an inertial seismometer is a mass-and-spring system with viscous damping (Fig. 5.2).

We assume that the seismic mass is constrained to move along a straight line without rotation (i.e., it performs a pure translation). The mechanical elements are a mass of M kilograms, a spring with a stiffness S (measured in Newtons per meter), and a damping element with a constant of viscous friction D (in Newtons per meter per second). Let the time-dependent ground motion be $x(t)$, the absolute motion of the mass $y(t)$, and its motion relative to the ground $z(t) = y(t) - x(t)$. An acceleration $\ddot{y}(t)$ of the mass results from any external force $f(t)$ acting on the mass, and from the forces transmitted by the spring and the damper:

$$M \ddot{y}(t) = f(t) - S z(t) - D \dot{z}(t). \quad (5.16)$$

Since we are interested in the relationship between $z(t)$ and $x(t)$, we rearrange this into

$$M \ddot{z}(t) + D \dot{z}(t) + S z(t) = f(t) - M \ddot{x}(t). \quad (5.17)$$

We observe that an acceleration $\ddot{x}(t)$ of the ground has the same effect as an external force of magnitude $f(t) = -M \ddot{x}(t)$ acting on the mass in the absence of ground acceleration. We may thus simulate a ground motion $x(t)$ by applying a force $-M \ddot{x}(t)$ to the mass while the

ground is not moving. The force is normally generated by sending a current through an electromagnetic transducer, but it may also be applied mechanically.

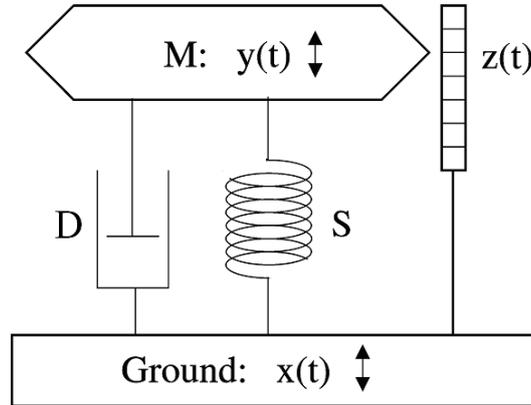


Fig. 5.2 Elements of a mechanical harmonic oscillator.

5.2.8 Transfer functions of pendulums and electromagnetic seismometers

According to Eqs. (5.7) and (5.8), Eq. (5.17) can be rewritten as

$$(s^2 M + sD + S)Z = F - s^2 M X \quad (5.18)$$

or

$$Z = (F/M - s^2 X)/(s^2 + sD/M + S/M). \quad (5.19)$$

From this we can obtain directly the transfer functions $T_f = Z/F$ for the external force F and $T_d = Z/X$ for the ground displacement X . We arrive at the same result, expressed by the Fourier-transformed quantities, by simply assuming a time-harmonic motion $x(t) = \tilde{X}e^{j\omega t}/2\pi$ as well as a time-harmonic external force $f(t) = \tilde{F}e^{j\omega t}/2\pi$, for which Eq. (5.17) reduces to

$$(-\omega^2 M + j\omega R + S)\tilde{Z} = \tilde{F} + \omega^2 M\tilde{X} \quad (5.20)$$

or

$$\tilde{Z} = (\tilde{F}/M + \omega^2 \tilde{X})/(-\omega^2 + j\omega R/M + S/M). \quad (5.21)$$

While in mathematical derivations it is convenient to use the angular frequency $\omega = 2\pi f$ to characterize a sinusoidal signal of frequency f , and some authors omit the word „angular“ in this context, we reserve the term „frequency“ to the number of cycles per second.

By checking the behavior of $\tilde{Z}(\omega)$ in the limit of low and high frequencies, we find that the mass-and-spring system is a second-order high-pass filter for displacements and a second-order low-pass filter for accelerations and external forces (see Fig. 5.3). Its corner frequency is $f_0 = \omega_0/2\pi$ with $\omega_0 = \sqrt{S/M}$. This is at the same time the „eigenfrequency“ or „natural frequency“ with which the mass oscillates when the damping is negligible. At the angular frequency ω_0 , the ground motion \tilde{X} is amplified by a factor $\omega_0 M/R$ and phase shifted by

$\pi/2$. The imaginary term in the denominator is usually written as $2j\omega\omega_0h$ where $h = D/(2\omega_0M)$ is the numerical damping, i.e., the ratio of the actual to the critical damping.

In order to convert the motion of the mass into an electric signal, the mechanical pendulum in the simplest case is equipped with an electromagnetic velocity transducer (see 5.3.8) whose output voltage we denote with \tilde{U} . We then have an electromagnetic seismometer (or geophone when designed for seismic exploration). When the responsivity of the transducer is E (volts per meter per second; $\tilde{U} = -Ej\omega\tilde{Z}$) we get

$$\tilde{U} = -j\omega E(\tilde{F}/M + \omega^2\tilde{X})/(-\omega^2 + 2j\omega\omega_0h + \omega_0^2) \quad (5.22)$$

from which, in the absence of an external force (i.e. $f(t) = 0$, $\tilde{F} = 0$), we obtain the frequency-dependent complex response functions

$$\tilde{H}_d(\omega) := \tilde{U}/\tilde{X} = -j\omega^3 E/(-\omega^2 + 2j\omega\omega_0h + \omega_0^2) \quad (5.23)$$

for the displacement,

$$\tilde{H}_v(\omega) := \tilde{U}/(j\omega\tilde{X}) = -\omega^2 E/(-\omega^2 + 2j\omega\omega_0h + \omega_0^2) \quad (5.24)$$

for the velocity, and

$$\tilde{H}_a(\omega) := \tilde{U}/(-\omega^2\tilde{X}) = j\omega E/(-\omega^2 + 2j\omega\omega_0h + \omega_0^2) \quad (5.25)$$

for the acceleration.

With respect to its frequency-dependent response, the electromagnetic seismometer is a second-order high-pass filter for the velocity, and a band-pass filter for the acceleration. Its response to displacement has no flat part and no concise name. These responses (or, more precisely speaking, the corresponding amplitude responses) are illustrated in Fig. 5.3.

The mathematical and graphical representation of the response is the subject of several exercises and information sheets in this manual. EX 5.5 requires different mathematical descriptions of a broadband seismograph and EX 5.6 derives such descriptions for the now historical WWSSN-LP seismograph. IS 5.2 and EX 5.1 by J. Bribach explain the construction of Bode diagrams, a standardized asymptotic representation of the amplitude response.

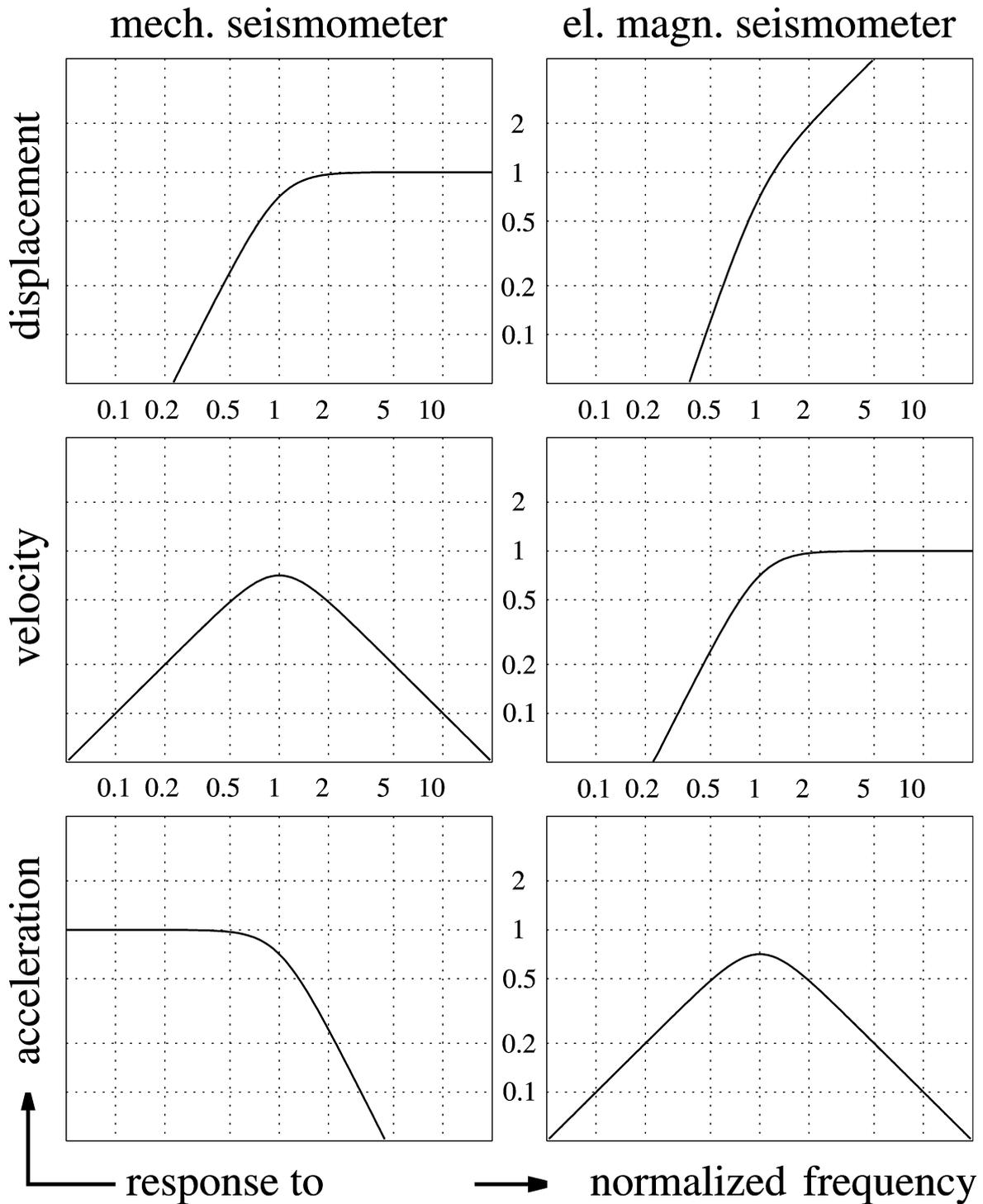


Fig. 5.3 Response curves of a mechanical seismometer (spring pendulum, left) and electrodynamic seismometer (geophone, right) with respect to different kinds of input signals (displacement, velocity and acceleration). The normalized frequency is the signal frequency divided by the eigenfrequency (corner frequency) of the seismometer. All of these response curves have a second-order corner at the normalized frequency 1. Step responses of second-order high-pass, band-pass and low-pass filters are shown in Fig. 5.23.

5.3 Design of seismic sensors

Although the mass-and-spring system of Fig. 5.2 is a useful mathematical model for a seismometer, it is incomplete as a practical design. The suspension must suppress five out of the six degrees of freedom of the seismic mass (three translational and three rotational) but the mass must still move as freely as possible in the remaining direction. This section discusses some of the mechanical concepts by which this can be achieved. In principle it is also possible to let the mass move in all directions and observe its motion with three orthogonally arranged transducers, thus creating a three-component sensor with only one suspended mass. Indeed, some historical instruments have made use of this concept. However, it is difficult to minimize the restoring force and to suppress parasitic rotations of the mass when its translational motion is unconstrained. Modern three-component seismometers therefore have separate mechanical sensors for the three axes of motion.

5.3.1 Pendulum-type seismometers

Most seismometers are of the pendulum type, i.e., they let the mass rotate around an axis rather than move along a straight line (Fig. 5.4 to Fig. 5.7). The point bearings in our figures are for illustration only; most seismometers have crossed flexural hinges. Pendulums are not only sensitive to translational but also to angular acceleration. Forbriger (2009) shows however that this sensitivity depends on an arbitrary definition. In order to decompose the motion of the pendulum into a translational and a rotational part, we must define an axis of rotation. When it is properly chosen, the rotational sensitivity disappears. The rotational component of seismic signals is however normally so small that there is no practical difference between linear-motion and pendulum-type seismometers.

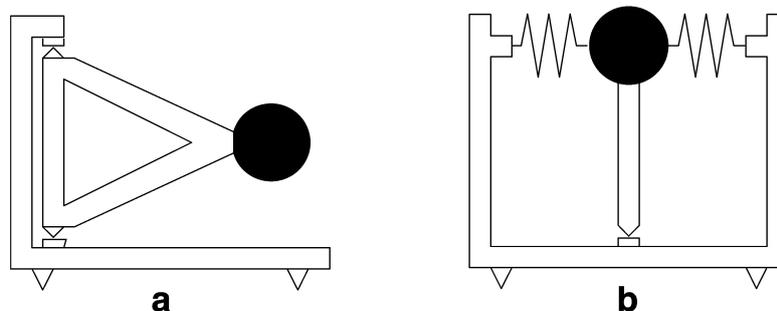


Fig. 5.4 (a) Garden-gate suspension; (b) Inverted pendulum.

For small translational ground motions the equation of motion of a pendulum is formally identical to Eq. (5.17) but z must then be interpreted as the angle of rotation. Since the rotational counterparts of the constants M , D , and S in Eq. (5.17) are of little interest in modern electronic seismometers, we will not discuss them further and refer the reader instead to the older literature, such as Berlage (1932) or Willmore (1979).

The simplest example of a pendulum is a mass suspended with a string or wire (like Foucault's pendulum). When the mass has small dimensions compared to the length ℓ of the string so that it can be idealized as a point mass, then the arrangement is called a

mathematical pendulum. Its period of oscillation is $T = 2\pi\sqrt{\ell/g}$ where g is the gravitational acceleration. A mathematical pendulum of 1 m length has a period of nearly 2 seconds; for a period of 20 seconds the length has to be 100 m. Clearly, this is not a suitable design for a long-period seismometer.

5.3.2 Decreasing the restoring force

At low frequencies and in the absence of an external force, Eq. (5.17) can be simplified to $Sz = -M\ddot{x}$ and read as follows: A relative displacement $-\Delta z$ of the seismic mass indicates a ground acceleration

$$\ddot{x} = (S/M) \Delta z = \omega_0^2 \Delta z = (2\pi/T_0)^2 \Delta z \quad (5.26)$$

where ω_0 is the angular eigenfrequency of the pendulum, and T_0 its eigenperiod. If Δz is the smallest mechanical displacement that can be measured electronically, then the formula determines the smallest ground acceleration that can be observed at low frequencies. For a given transducer, it is inversely proportional to the square of the free period of the suspension. A sensitive long-period seismometer therefore requires either a pendulum with a low eigenfrequency or a very sensitive transducer. Since the eigenfrequency of an ordinary pendulum is essentially determined by its size, and seismometers must be reasonably small, astatic suspensions have been invented that combine small overall size with a long free period.

The simplest astatic suspension is the “garden-gate” pendulum used in horizontal seismometers (Fig. 5.4a). The mass moves in a nearly horizontal plane around a nearly vertical axis. Its free period is the same as that of a mass suspended from the point where the plumb line through the mass intersects the axis of rotation (Fig. 5.5a). The eigenperiod $T_0 = 2\pi\sqrt{\ell/g \sin \alpha}$ is infinite when the axis of rotation is vertical ($\alpha = 0$), and is usually adjusted by tilting the whole instrument. This is one of the earliest designs for long-period horizontal seismometers. Another early design is the inverted pendulum held in stable equilibrium by springs or by a stiff hinge (Fig. 5.4b); a famous example is Wiechert's horizontal pendulum built around 1905.

An astatic spring geometry for vertical seismometers invented by LaCoste (1934) is shown in Fig. 5.6a. The mass is in neutral equilibrium and has therefore an infinite free period when three conditions are met: the spring is pre-stressed to zero length (i.e. the spring force is proportional to the total length of the spring), its end points are seen under a right angle from the hinge, and the mass is balanced in the horizontal position of the boom. A finite free period is obtained by making the angle of the spring slightly smaller than 90° , or by tilting the frame accordingly. By simply rotating the pendulum, astatic suspensions with a horizontal or oblique (Fig. 5.6b) axis of sensitivity can be constructed as well.

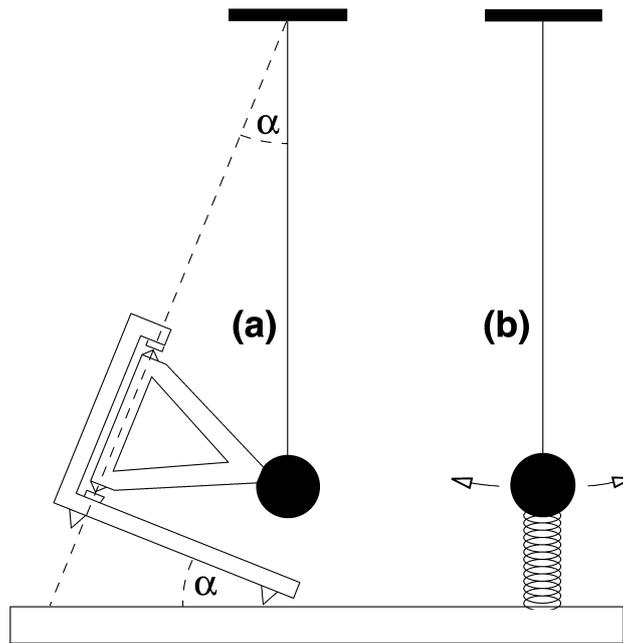


Fig. 5.5 Equivalence between a tilted “garden-gate” pendulum and a string pendulum. For a free period of 20 s, the string pendulum must be 100 m long. The tilt angle α of a garden-gate pendulum with the same free period and a length of 30 cm is about 0.2° . The longer the period is made, the less stable it will be under the influence of small tilt changes. (b) Period-lengthening with an auxiliary compressed spring.

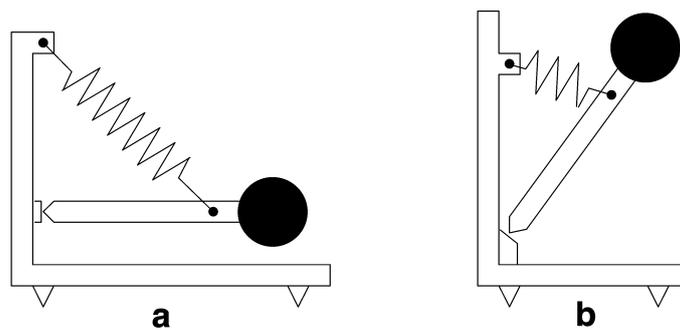


Fig. 5.6 LaCoste suspensions.

The astatic leaf-spring suspension (Fig. 5.7a, Wielandt, 1975), in a limited range around its equilibrium position, is comparable to a LaCoste suspension but is much simpler to manufacture. A similar spring geometry is used in the triaxial seismometer Streckeisen STS2 (Fig. 5.7b, DS 5.1 and Wielandt and Streckeisen, 1982). The delicate equilibrium of forces in astatic suspensions makes them susceptible to external disturbances such as changes in temperature; they are difficult to operate without a stabilizing feedback system.

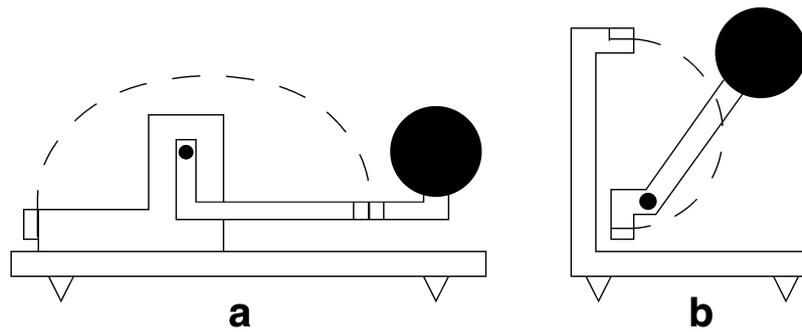


Fig. 5.7 Leaf-spring astatic suspensions.

Apart from genuinely astatic designs, almost any seismic suspension can be made astatic with an auxiliary spring acting normal to the line of motion of the mass and pushing the mass away from its equilibrium (Fig. 5.5b). The long-period performance of such suspensions, however, is quite limited. Neither the restoring force of the original suspension nor the destabilizing force of the auxiliary spring can be made perfectly linear (i.e. proportional to the displacement). While the linear components of the force may cancel, the nonlinear terms remain and cause the oscillation to become non-harmonic and even unstable at large amplitudes. Viscous and hysteretic behavior of the springs may also cause problems. The additional spring (which has to be soft) may introduce parasitic resonances. Modern seismometers do not use this concept and rely either on a genuinely astatic spring geometry or on the sensitivity of electronic transducers.

5.3.3 Sensitivity of horizontal seismometers to tilt

We have already seen (Eq. (5.17)) that a seismic acceleration of the ground has the same effect on the seismic mass as an external force. The largest such force is gravity. It is normally cancelled by the suspension, but when the seismometer is tilted, the projection of the vector of gravity onto the axis of sensitivity changes, producing a force that is in most cases undistinguishable from a seismic signal (Fig. 5.8).

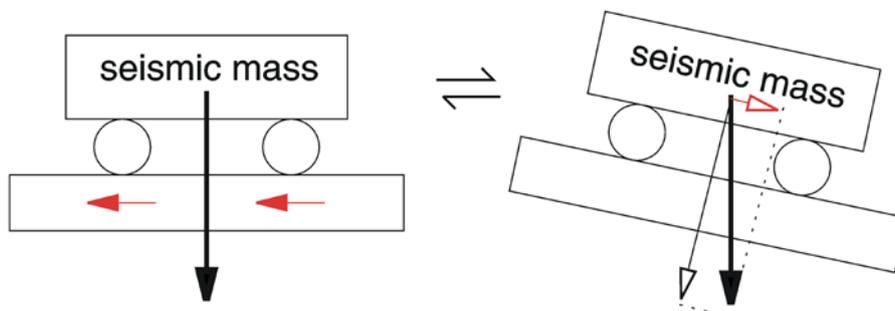


Fig. 5.8 The relative motion of the seismic mass is the same when the ground is accelerated to the left as when it is tilted to the right.

Undesired tilt at seismic frequencies may be caused by moving or variable surface loads such as cars, people, and atmospheric pressure. The resulting disturbances are a second-order effect in well-adjusted vertical seismometers but otherwise a first-order effect (see Rodgers, 1968; Rodgers, 1969). This explains why horizontal long-period seismic traces are always noisier than vertical ones. A short, impulsive tilt excursion is equivalent to a step-like change of ground velocity and therefore will cause a long-period transient in a horizontal broadband seismometer. For periodic signals, the apparent horizontal displacement associated with a given tilt increases with the square of the period. At tidal and lower frequencies, all horizontal seismometers act as tiltmeters.

Fig. 5.9 illustrates the effect of barometrically induced ground tilt. Let us assume that the ground is vertically deformed by as little $\pm 1 \mu\text{m}$ over a distance of 3 km, and that this deformation oscillates with a period of 10 minutes. A simple calculation then shows that seismometers A and C see a vertical acceleration of $\pm 10^{-10} \text{ m/s}^2$ while B sees a horizontal acceleration of $\pm 10^{-8} \text{ m/s}^2$. The horizontal noise is thus 100 times larger than the vertical one. In absolute terms, even the vertical acceleration is by a factor of four above the minimum ground noise in one octave as specified by the USGS Low Noise Model (see 5.5.1)

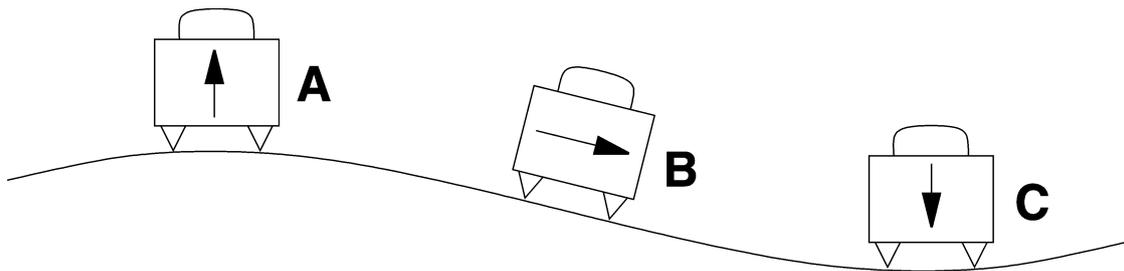


Fig. 5.9 Ground tilt caused by the atmospheric pressure is the main source of very-long-period noise on horizontal seismographs.

5.3.4 Direct effects of barometric pressure

Besides tilting the ground, the continuously fluctuating barometric pressure affects seismometers in at least three different ways: (1) when the seismometer is not enclosed in a hermetic housing, the mass will experience a variable buoyancy which can cause large disturbances in vertical sensors; (2) changes of pressure also produce adiabatic changes of temperature which affect the suspension (see the next subsection). Both effects can be greatly reduced by making the housing airtight or installing the sensor inside an external pressure jacket; however, then (3) the housing or jacket may be deformed by the pressure and these deformations may be transmitted to the seismic suspension as stress or tilt. While it is always worthwhile to protect vertical long-period seismometers from changes of the barometric pressure, it has often been found that horizontal long-period seismometers are less sensitive to barometric noise when they are not hermetically sealed. This, however, may cause other problems such as corrosion.

5.3.5 Effects of temperature

The equilibrium between gravity and the spring force in a vertical seismometer is disturbed when the temperature changes. Although thermally self-compensated alloys are available for springs, such a spring does not make a compensated seismometer. The geometry of the whole suspension changes with temperature; the seismometer must therefore be compensated as a whole. However, the different time constants involved prevent an efficient compensation at seismic frequencies. Short-term changes of temperature, therefore, must be suppressed by the combination of thermal insulation and thermal inertia. Special caution is required with seismometers where electronic components are enclosed with the mechanical sensor: these instruments heat themselves up when insulated and are then very sensitive to air drafts, so the insulation must at the same time suppress any possible air convection (5.5.3). Long-term (seasonal) changes of temperature do not interfere with the seismic signal (except when they cause convection in the vault) but may drive the seismic mass out of its operating range. Eq. (5.26) can be used to calculate the thermal drift of a vertical seismometer when the temperature coefficient of the spring force is formally assigned to the gravitational acceleration.

5.3.6 Sensitivity to magnetic fields

Broadband seismometers are to some degree sensitive to magnetic fields because all thermally self-compensated spring materials are magnetic. This may be noticeable when seismometers are operated in industrial areas or in the vicinity of dc-powered railway lines. Magnetic interferences by trains must especially be suspected when the long-period noise follows a regular timetable. Magnetic storms have frequently been seen in seismograms. At a very quiet site, the natural background variations of the geomagnetic field may limit the long-period resolution of a vertical sensor when its magnetic sensitivity exceeds 0.5 m/s^2 per Tesla (Forbriger 2007, Forbriger et al. 2010). It is apparently difficult for manufacturers to avoid this level of magnetic sensitivity. Seismometers can also accidentally acquire a remanent magnetization during transportation or installation. Magnetic shielding (see 5.5.4 and IS 5.4) is therefore recommended at quiet sites.

5.3.7 The homogeneous triaxial arrangement

In order to observe ground motion in all directions, a triple set of seismometers oriented towards North, East, and upward (Z) has been the standard for a century. However, horizontal and vertical seismometers differ in their construction, and it takes some effort to make their responses equal. An alternative way of manufacturing a three-component set is to use three sensors of identical construction whose sensitive axes are inclined against the vertical like the edges of a cube standing on its corner (Fig. 5.10), by an angle of $\arctan \sqrt{2}$, or 54.7 degrees. A technical advantage of this concept is that the spring has to support only a fraction of the pendulum's weight, so the spring can be lighter and have a higher parasitic resonance.

The homogeneous-triaxial geometry was, with different intentions, introduced by Gal'perin (1955, 1977), Knothe (1963), and Melton and Kirkpatrick (1970), and is presently used in the Streckeisen STS2 and Nanometrics Trillium broadband seismometers.

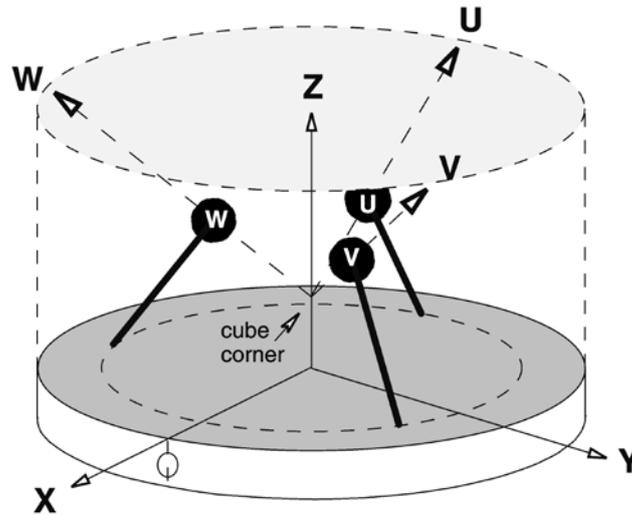


Fig. 5.10 The homogeneous triaxial geometry of the STS2 seismometer

Since most seismologists want finally to see the conventional E, N and Z components of motion, the oblique components U, V, W of the STS2 are electrically recombined according to

$$\begin{pmatrix} X \\ Y \\ Z \end{pmatrix} = \frac{1}{\sqrt{6}} \begin{pmatrix} -2 & 1 & 1 \\ 0 & \sqrt{3} & -\sqrt{3} \\ \sqrt{2} & \sqrt{2} & \sqrt{2} \end{pmatrix} \begin{pmatrix} U \\ V \\ W \end{pmatrix}. \quad (5.27)$$

The X axis of the STS2 seismometer is normally oriented towards East; the Y axis then points North. Noise originating in one of the sensors of a triaxial seismometer will appear on all three outputs (except for Y being independent of U). Its origin can be traced by transforming the X, Y and Z signals back to U, V and W with the inverse (transposed) matrix (programs **triax** and **rectax** (**lincomb** folder, section 5.8). Disturbances affecting only the horizontal outputs are unlikely to originate in the seismometer and are, in general, due to tilt. Disturbances of the vertical output only may be related to temperature, barometric pressure, or electrical problems common to all three sensors such as an unstable supply voltage.

5.3.8 Electromagnetic velocity sensing and damping

The simplest transducer both for sensing motions and for exerting forces is an electromagnetic (electrodynamical) device where a coil moves in the field of a permanent magnet, as in a loudspeaker (Fig. 5.11). The motion induces a voltage in the coil; a current flowing in the coil produces a force. From the conservation of energy it follows that the responsivity of the coil-magnet system as a force transducer, in Newtons per Ampere, and its responsivity as a velocity transducer, in Volts per meter per second, are identical. The units are in fact the same (remember that $1\text{Nm} = 1\text{Joule} = 1\text{VAs}$). When such a velocity transducer is loaded with a resistor, permitting a current to flow, then according to Lenz's law it generates a force, opposing the motion. This effect is used to damp the mechanical free oscillation of passive seismic sensors (geophones and electromagnetic seismometers).

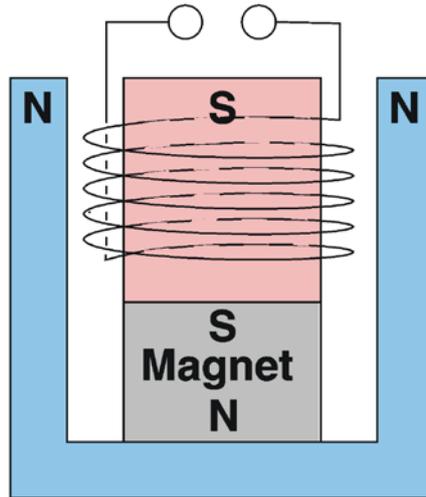


Fig. 5.11 Electromagnetic velocity and force transducer.

We have so far treated the damping of passive sensors as if it were a viscous effect in the mechanical receiver. Actually, only a small part h_m of the damping is due to mechanical causes. The main contribution normally comes from the electromagnetic transducer, which is suitably shunted for this purpose. Its contribution is

$$h_{el} = E^2 / 2M\omega_0 R_d \quad (5.28)$$

where R_d is the total damping resistance (the sum of the resistances of the coil and of the external shunt). The total damping h_m+h_{el} is preferably chosen as $1/\sqrt{2}$, a value that defines a second-order Butterworth filter characteristic, and gives a maximally flat response in the passband (such as the velocity-response of the electromagnetic seismometer in Fig. 5.3).

5.3.9 Electronic displacement sensing

At very low frequencies, the output signal of electromagnetic transducers becomes too small to be useful for seismic sensing. One then uses active electronic transducers where a carrier signal, usually in the audio frequency range, is modulated by the motion of the seismic mass. The basic modulating device is an inductive or capacitive half-bridge. Inductive half-bridges are detuned by a movable magnetic core. They require no electric connections to the moving part and are environmentally robust; however their sensitivity appears to be limited by the granular nature of magnetism to something like 10^{-10} m. Capacitive half-bridges (Fig. 5.12) are realized as three-plate capacitors where either the central plate or the outer plates move with the seismic mass. Their resolution is limited by the ratio between the electrical noise of the demodulator and the electrical field strength, and is, for modern broadband seismometers, typically better than 10^{-12} m in the short-period teleseismic band. The comprehensive paper by Jones and Richards (1973) on the design of capacitive transducers still represents state-of-the-art in all essential aspects.

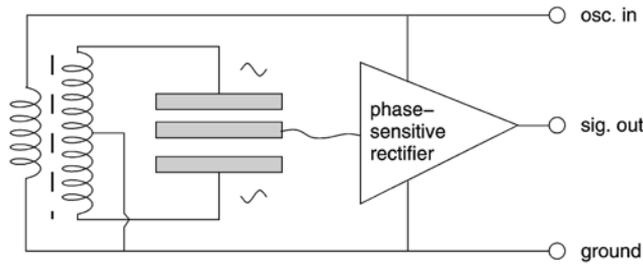


Fig. 5.12 Capacitive displacement transducer (Blumlein bridge).

5.3.10 Electrochemical (MET) transducers

The motion of a liquid electrolyte in a tube can be sensed with fine mesh electrodes through which the liquid flows, by utilizing electrochemical effects at the interface between the electrodes and the liquid. According to one source (www.mettechnology.com) such sensors were first developed for the inertial guidance of German rocket weapons in the second world war, then investigated in the US but soon abandoned there, finally developed to practical usefulness in Russia based on theoretical work by V. A. Kozlov and V. Agafonof. The transducers were named Solions (from solution and ion) in the US and Molecular-Electronic (MET) by Russian authors.

In a partly filled circular tube or in a linear tube closed by elastic membranes, the liquid acts as a seismic mass, resulting in mechanically simple and very robust seismic sensors. Their transfer function is however not so simple because hydrodynamic and diffusive processes are involved. A description by poles and zeros as for pendulum-type sensors is mathematically inadequate although it can serve as an approximation. MET seismometers have some practical advantages: they are small and rugged, have a low power consumption, and don't need mass locking, mass centering or leveling. This makes them especially useful for ocean-bottom seismographs (see Chapter 7, section 7.5). They cannot, however, compete with observatory-grade pendulum instruments in other respects: resolution, precision, linearity. Force feedback is difficult to combine with the MET principle.

The MET principle is also used in rotational sensors where a circular tube is completely filled with the electrolyte. In this application they appear to be superior to mechanical devices; their symmetric design makes them virtually insensitive to linear acceleration. Rotational components of ground motion have been observed with MET sensors in the near-field of seismic sources, and with costly laser-gyroscopic devices at teleseismic distances from large earthquakes (see IS 5.3).

5.4 Force-balance accelerometers and seismometers

5.4.1 The force-balance principle

In a conventional passive seismometer, the inertia of the mass makes it move against the frame when the frame is accelerated, and the relative displacement or velocity of the mass is then converted into an electric signal. This principle of measurement is now used for short-period seismometers only. Broadband seismometers are built according to the force-balance principle. The inertial force is compensated (or 'balanced') with an electrically generated force

so that the seismic mass follows the motion of the frame; of course some small relative motion must remain because otherwise the inertial force could not be observed. The feedback force is generated with an electromagnetic force transducer or ‘forcer’ (Fig. 5.11). The electronic circuit (Fig. 5.13) is a servo loop, like in an analog chart recorder, and adjusts the feedback force so that the mass follows the motion of the frame.

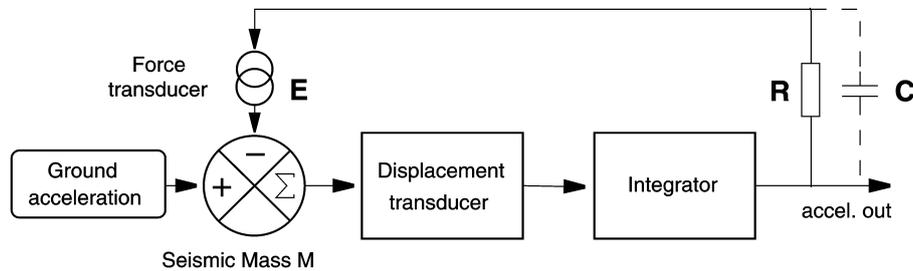


Fig. 5.13 Feedback circuit of a force-balance accelerometer (FBA).

The servo loop is most effective when it contains an integrator, in which case the offset of the mass is exactly nulled in the time average. (In a chart recorder, the difference between the input signal and a voltage indicating the pen position, is nulled). Due to unavoidable delays in the feedback loop, force-balance systems have a limited bandwidth; however, at frequencies where they are effective, they generate a feedback force that is proportional to ground acceleration. When the force is proportional to the current in the transducer, then the current, the voltage across the feedback resistor R , and the output voltage are all proportional to ground acceleration. Thus we have converted the acceleration into an electric signal without depending on the precision of a mechanical suspension.

The response of a force-balance system is approximately inverse to the gain of the feedback path. It can be easily modified by giving the feedback path a frequency-dependent gain. For example, if we make the capacitor C large so that it determines the feedback current, then the gain of the feedback path increases linearly with frequency and we have a system whose responsivity to acceleration is inverse to frequency and thus flat to velocity over a certain passband. We will look more closely at this option in section 5.4.3.

5.4.2 Force-balance accelerometers

Fig. 5.13 without the capacitor C represents the circuit of a force-balance accelerometer (FBA), a device that is widely used for earthquake strong-motion recording, for measuring tilt, and for inertial navigation. By equating the inertial and the electromagnetic force, it is easily seen that the responsivity (the output voltage per ground acceleration) is

$$U_{out} / \ddot{x} = MR / E \quad (5.29)$$

where M is the seismic mass, R the total resistance of the feedback path, and E the responsivity of the forcer (in N/A). The conversion is determined by only three passive components of which the mass is error-free by definition (it defines the inertial reference), the resistor is a nearly ideal component, and the force transducer very precise because the motion is small. Some accelerometers do not have a built-in feedback resistor; the user can insert a

resistor of his own choice and thus select the gain. The responsivity in terms of current per acceleration is simply $I_{out} / \ddot{x} = M / E$.

FBA's work down to zero frequency but the servo loop becomes ineffective at some upper corner frequency f_0 (usually a few hundred to a few thousand Hz), above which the arrangement acts like an ordinary inertial displacement sensor. The feedback loop behaves like an additional stiff spring; the response of the FBA sensor corresponds to that of a mechanical pendulum with the eigenfrequency f_0 , as schematically represented in the left panels of Fig. 5.3.

5.4.3 Velocity broadband seismometers

For broadband seismic recording with high sensitivity, an output signal proportional to ground acceleration is unfavorable. At high frequencies, sensitive accelerometers are easily saturated by traffic noise or impulsive disturbances. At low frequencies, a system with a response flat to acceleration generates a permanent voltage at the output as soon as the suspension is not completely balanced. The system might then be saturated by the offset voltage resulting from thermal drift or tilt. What we need is a band-pass response in terms of acceleration, or equivalently a high-pass response in terms of ground velocity, like that of a normal electromagnetic seismometer (geophone, right panels in Fig. 5.3) but with a lower corner frequency.

The desired velocity broadband (VBB) response is obtained from the FBA circuit by adding paths for differential feedback and integral feedback (Fig. 5.14). A large capacitor C is chosen so that the differential feedback dominates throughout the desired passband. While the feedback current is still proportional to ground acceleration as before, the voltage across the capacitor C is a time integral of the current, and thus proportional to ground velocity. This voltage serves as the output signal. The output voltage per ground velocity, i.e. the apparent generator constant E_{app} of the feedback seismometer, is

$$E_{app} = V_{out} / \dot{x} = M / EC . \quad (5.30)$$

Again the response is essentially determined by three passive components. Although a capacitor with a solid dielectric is not quite as ideal a component as a good resistor, the response is still linear and very stable.

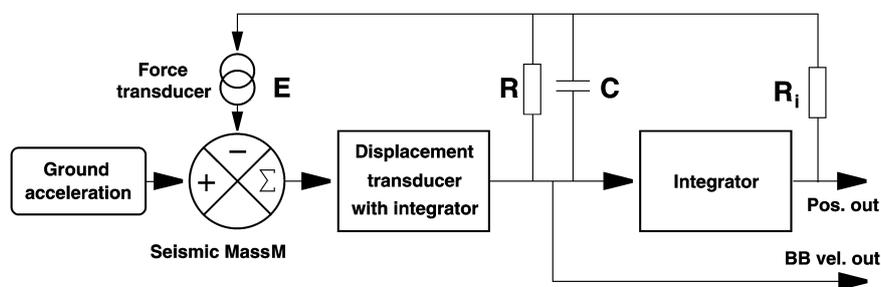


Fig. 5.14 Feedback circuit of a VBB (velocity-broadband) seismometer. As in Figure 5.13, the seismic mass is the summing point of the inertial force and the negative feedback force.

The output signal of the second integrator is normally accessible at the „mass position" output. It does not indicate the actual position of the mass but indicates where the mass would go if the feedback were switched off. "Centering" the mass of a feedback seismometer has the effect of discharging the integrator so that its full operating range is available for the seismic signal. The mass-position output is not normally used for seismic recording but is useful as a state-of-health diagnostic, and is used in some calibration procedures.

The relative strength of the integral feedback increases at lower frequencies while that of the differential feedback decreases. These two components of the feedback force are of opposite phase ($-\pi/2$ and $\pi/2$ relative to the output signal, respectively). At certain low frequency, the two contributions are of equal strength and cancel each other out. This is the lower corner frequency of the closed-loop system. Since the closed-loop response is inverse to that of the feedback path, one would expect to see a resonance in the closed-loop response at this frequency. However, the proportional feedback remains and damps the resonance; the resistor R acts as a damping resistor. At lower frequencies, the integral feedback dominates over the differential feedback, and the closed-loop response to ground velocity decreases with the square of the frequency. As a result, the feedback system behaves like a conventional electromagnetic seismometer and can be described by the usual three parameters: free period, damping, and generator constant. In fact, electronic broadband seismometers, even if their actual electronic circuit is more complicated than presented here, follow the simple theoretical response of electromagnetic seismometers more closely than those ever did.

As far as the response is concerned, a force-balance circuit as described here may be seen as a means to convert a moderately stable short- to medium-period suspension into a stable electronic long-period or very-long-period seismometer. The corner period may be increased by a large factor, for example 24-fold (from 5 to 120 sec) in the STS2 seismometer or even 200-fold (from 0.6 to 120 sec) in CMG3 and Trillium seismometers. But this factor says little about the performance of the system. Feedback does not reduce the instrumental noise; a large extension of the bandwidth is useless when the system is noisy. According to Eq. (5.26), short-period suspensions must be combined with extremely sensitive transducers for a satisfactory sensitivity at long periods.

At some high frequency, the loop gain falls below unity. This is the upper corner frequency of the feedback system which marks the transition from a response flat to velocity to one flat to displacement. A well-defined and nearly ideal behavior of the seismometer, like at the lower corner frequency, should not be expected here both because the feedback becomes ineffective and because most suspensions have parasitic resonances slightly above the electrical corner frequency (otherwise they could have been designed for a larger bandwidth). The detailed response at the high-frequency corner, however, rarely matters since the upper corner frequency is usually outside the passband of the record. Its effect on the transfer function in most cases can be modeled as a small, constant delay (a few milliseconds) over the whole VBB passband.

5.4.4 Other methods of bandwidth extension

The force-balance principle permits the construction of high-performance, broadband seismic sensors but is not easily applicable to geophone-type sensors because fitting a displacement transducer to these is difficult. Sometimes it is desirable to broaden the response of an existing geophone without a mechanical redesign.

The simplest solution is to send the output signal of the geophone through a filter that removes its original response (this is called an inverse filtration) and replaces it by some other desired response, preferably that of a geophone with a lower eigenfrequency. The analog, electronic version of this process would only be used in connection with direct visible recording; for all other purposes, one would implement the filtration digitally as part of the data processing.

Alternatively, the bandwidth of a geophone may be enlarged by strong damping. This does not enhance the gain outside the passband but rather reduces it at and around the eigenfrequency; nevertheless, after appropriate amplification, the net effect is an extension of the bandwidth towards longer periods. Strong damping is obtained by connecting the coil to a preamplifier whose input impedance is negative. The total damping resistance, which is otherwise limited by the resistance of the coil (Eq. (5.28)), can then be made arbitrarily small. The response of the over-damped geophone is flat to acceleration around its free period. It can be made flat to velocity by an approximate (band-limited) integration. This technique is used in the Lennartz Le-1d and Le-3d seismometers (see DS 5.1) whose electronic corner period can be up to 40 times larger than the mechanical one. Although these are not strictly force-balance sensors, they take advantage of the fact that active damping (which is a form of negative feedback) greatly reduces the relative motion of the mass.

5.5 Seismic noise, site selection and installation

Electronic seismographs can be designed for any desired magnification of the ground motion. A practical limit, however, is imposed by the presence of undesired signals which must not be magnified so strongly as to obscure the record. Such signals are usually referred to as noise and may be of seismic, instrumental, or environmental origin. Seismic noise is treated in Chapter 4; see also exercise EX_4.1. Instrumental self-noise may have mechanical and electronic sources and will be discussed in the next section. Here we focus on those general aspects of site selection and of seismometer installation aimed at the reduction of environmental noise. For technical details on site selection as well as vault, tunnel and borehole installations see Chapter 7. More recommendations for proper deployment and shielding of seismometers are summarized in the information sheet IS 5.4.

5.5.1 The USGS low-noise model

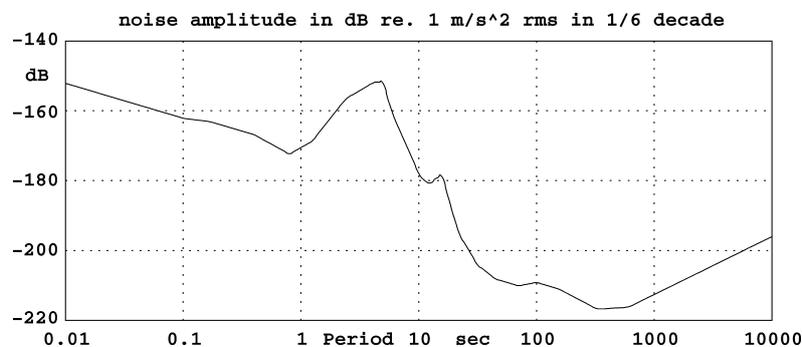


Fig. 5.15 The USGS New Low Noise Model (NLNM), here expressed as RMS amplitude of ground acceleration in a constant relative bandwidth of one-sixth decade.

The USGS low-noise model (Peterson, 1993; see Fig. 5.15) is a graphical and numerical representation of the lowest vertical seismic noise levels observed worldwide, and is extremely useful as a reference for the quality of a site or of an instrument. A recent compilation of minimum noise levels by Berger et al. (2004) has essentially confirmed the validity of the NLNM below 5 Hz; at higher frequencies the NLNM appears to be somewhat too low. Origin and properties of seismic noise are discussed in Chapter 4. The **noisecon** program (section 5.8) can be used to convert power spectral densities of the NLNM into other units (such as rms amplitudes in a given bandwidth) and vice versa.

5.5.2 Site selection

Site selection for a permanent station is always a compromise between two conflicting requirements: infrastructure and low seismic noise. The noise level depends on the geological situation and on the proximity of sources, some of which are usually associated with the infrastructure. A seismograph installed on solid basement rock can be expected to be fairly insensitive to local disturbances while one sitting on a thick layer of soft sediments will be noisy even in the absence of identifiable sources. As a rule, the distance from potential sources of noise, such as roads and inhabited houses, should be very much larger than the thickness of the sediment layer. Broadband seismographs can be successfully operated in major cities when the geology is favorable; in unfavorable situations, such as in sedimentary basins, only deep mines and boreholes may offer acceptable noise levels (see 4.3.2, 7.4.3 and 7.4.5).

By definition of the Low Noise Model, most sites have a noise level above the NLNM, sometimes by a large factor. This factor, however, is not uniform over time or over the seismic frequency band. At short periods (< 2 s), a noise level within a factor of 10 of the NLNM may be considered very good in most areas. Short-period noise at most sites is predominantly man-made, lower during nighttime, and somewhat larger in the horizontal components than in the vertical. At intermediate periods (2 to 20 s), marine microseisms dominate. They have similar amplitudes in the horizontal and vertical components and have large seasonal variations. In winter they may be 50 dB above the NLNM. At longer periods, the vertical ground noise is often within 10 or 20 dB of the NLNM even at otherwise noisy stations. Horizontal long-period noise may nevertheless be horrible at the same station due to tilt-gravity coupling (5.3.3). It may be larger than vertical noise by a factor of up to 300, the factor increasing with period. Therefore, a site can be considered as favourable when the horizontal noise at 100 to 300 s is within 20 dB (i.e., a factor of 10 in amplitude) above the vertical noise. Tilt may be caused by traffic, wind, or local fluctuations of the barometric pressure. Large tilt noise is sometimes observed on concrete floors when an unventilated cavity exists underneath; the floor then acts like a membrane. Such noise can be identified by its linear polarization and its correlation with the barometric pressure. Even on an apparently solid foundation, the long-period noise often correlates with the barometric pressure (see Beauclin et al., 1996). If the situation can not be remedied otherwise, the barometric pressure should be recorded with the seismic signal and used for a correction. An example of barometric noise is shown in Fig. 2.21 of Chapter 2. For very-broadband seismographic stations, barometric recording is generally recommended.

Besides ground noise, environmental conditions must be considered. An aggressive atmosphere may cause corrosion, wind and short-term variations of temperature may induce

noise, and seasonal variations of temperature may exceed the manufacturer's specifications for unattended operation. Seismometers must be protected against these conditions, sometimes by hermetic containers as described in the next subsection. Suggestions for vault design have been given by Uhrhammer and Karavas (1997) and Trnkoczy (1998) and more recently by the PASSCAL Instrument Center (2009a). Since it is difficult to prevent water from accumulating in vaults, installation of a drainage or a sump pump should be considered (Passcal Instrument Center 2009b).

5.5.3 Seismometer installation

We briefly describe the installation of a portable broadband seismometer inside a building, vault, or cave. First, the orientation of the sensor is marked on the floor. This is best done with a geodetic gyroscope, but a magnetic compass will do in most cases. The magnetic declination must be taken into account. Since a compass may be deflected inside a building, the direction should be taken outside and transferred to the site of installation. Spirit levels combined with a laser, and especially laser cross levels, are most convenient tools for orienting seismometers, and are available at low cost from do-it-yourself stores. When the magnetic declination is unknown or unpredictable (such as at high latitudes or in volcanic areas), the orientation should be determined with a sun compass.

To isolate the seismometer from stray currents, small glass or Plexiglas plates should be cemented to the ground under its feet. Then the seismometer is installed, tested, and wrapped with a layer of soft, thermally insulating material such as fiber wool or a synthetic fleece blanket. It is essential that the inner heat shield is so soft that it cannot transport substantial forces to the sensor. An additional heat-reflecting blanket (commonly sold as "space blanket" or "rescue blanket") protects the sensor from thermal radiation and air drafts. The thermal shield should also cover the floor around the seismometer (see Figures 1 to 5 in IS 5.4). The use of Styrofoam seeds is not recommended; they have been observed to cause mechanical noise. Stiff shields such as Styrofoam boxes provide additional protection but must not touch the sensor. The self-heating of electronic seismometers can induce convection in any open space inside the insulation; it is therefore important that the insulation leaves no gap around the seismometer, or at most a gap that is only a few millimeters wide.

For a permanent installation under unfavourable environmental conditions, the seismometer should be enclosed in a hermetic container. A problem with such containers (as with all seismometer housings) is, however, that they cause tilt noise when they are deformed by the barometric pressure. Essentially three precautions are possible: (1) either the base-plate is carefully cemented to the floor, or (2) it is made so massive that its deformation is negligible, or (3) a "warp-free" design is used, as described by Holcomb and Hutt (1992) for the STS1 seismometers. Some fresh desiccant (Silica gel) should be placed inside the container, even into the vacuum bell of STS1 seismometers. Cable connectors corrode easily in a humid environment. All extra connectors and auxiliary electronic equipment should therefore be protected with closed (as far as possible) plastic bags and desiccant. Fig. 5.16 illustrates the shielding of the STS2 seismometers (see DS 5.1) in the German Regional Seismic Network (GRSN). For more details see Figures 1 to 7 in IS 5.4. Guidelines for the installation of broadband seismometers can also be found in Uhrhammer et al. (1998) and more specifically for the installation of both weak-motion (short-period and broadband) and strong-motion seismometers on land, in vaults, tunnels, mines and boreholes as well as in the ocean environment in the Sub-chapters 7.4 and 7.5 of this Manual.

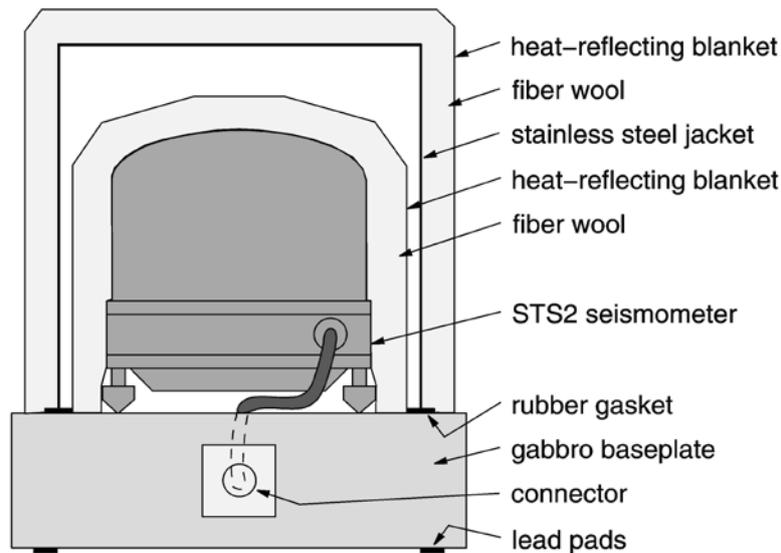


Fig. 5.16 The STS2 seismometer of the GRSN inside its shields.

5.5.4 Magnetic shielding

Magnetic shields can be manufactured from Permalloy (Mu-metal) but they are expensive and of limited efficiency. An active compensation may be preferable. Such a device might consist of a three-component fluxgate magnetometer that senses the field near the seismometer, an electronic driver circuit in which the signal is integrated with a short time constant (a few milliseconds) and amplified, and a three-component set of Helmholtz coils that compensate changes of the magnetic field (see Figures 6 and 7 in IS 5.4). The permanent geomagnetic field should not be compensated; the resulting offsets of the fluxgate outputs can be compensated electrically before the integration, or with a small permanent magnet mounted near the fluxgate.

5.5.5 Instrumental self-noise

All modern seismographs use semiconductor amplifiers which, like other active (power-dissipating) electronic components, produce continuous electronic noise whose origin is manifold but ultimately related to the quantization of the electric charge. Electromagnetic transducers, such as those used in geophones, also produce thermal electronic noise (resistor noise, Johnson noise). The contributions from semiconductor noise and resistor noise are often comparable, and together limit the sensitivity of the system. Another source of continuous noise, the Brownian (thermal) motion of the seismic mass, may be noticeable when the mass is very small (less than a few grams). Presently manufactured observatory-grade seismometers have sufficient mass to make the Brownian noise negligible against noise from other sources and we will therefore not discuss it here. Seismographs may also suffer from transient disturbances originating in slightly defective semiconductors or in stressed mechanical parts of the seismometer. The present section is mainly concerned with identifying and measuring instrumental noise.

5.5.6 Self-noise of electromagnetic short-period seismographs

Electromagnetic seismometers and geophones are passive sensors whose self-noise is of purely thermal origin and does not increase at low frequencies as it does in active (power-dissipating) devices. Their output signal level, however, is comparatively low, so a low-noise preamplifier (Fig. 5.17) must be inserted between the geophone and the recorder. We will call this combination an electromagnetic seismograph or EMS. Unfortunately the preamplifier noise does increase at low frequencies and limits the overall sensitivity. EMSs are now rarely used for long-period or broadband recording because of the superior performance of feedback instruments.

The sensitivity of an EMS is normally limited by amplifier noise. However, this noise does not depend on the amplifier alone but also on the impedance of the electromagnetic transducer coil (which can be chosen within wide limits). Up to a certain impedance the amplifier noise voltage is nearly constant, but then it increases linearly with the impedance, due to a noise current flowing out of the amplifier input. On the other hand, the signal voltage increases with the square root of the coil impedance. The best signal-to-noise ratio is therefore obtained with an optimum source impedance defined by the corner between voltage and current noise in the graph of total noise vs. source impedance, and is different for each type of amplifier and also depends on frequency. Vice versa, when the transducer is given, the amplifier must be selected for low noise at the relevant impedance and frequency.

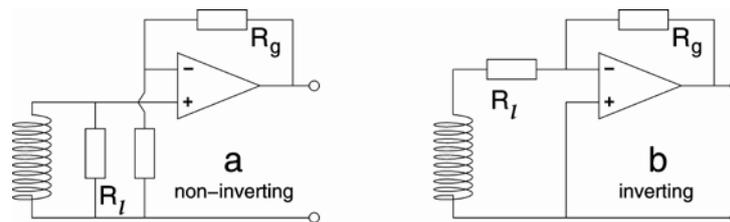


Fig. 5.17 Two alternative circuits for an EMS preamplifier with a low-noise op-amp. The non-inverting circuit is generally preferable when the damping resistor R_1 is much larger than the coil resistance and the inverting circuit when it is comparable or smaller. However, the relative performance also depends on the noise specifications of the op-amp. The gain is adjusted with R_g .

The electronic noise of an EMS can be predicted when the technical data of the sensor and the amplifier are known. Semiconductor noise increases at low frequencies; amplifier specifications must apply to seismic rather than audio frequencies. In combination with a given sensor, the noise can then be expressed as an equivalent seismic noise level and compared to real seismic signals or to the NLNM (Fig. 5.15). As an example, Fig. 5.18 shows the self-noise of one of the better seismometer-amplifier combinations. It resolves minimum ground noise between 0.1 and 10 s period. Discussions and more examples are found in Riedesel et al. (1990) and in Rodgers (1992, 1993 and 1994). The result is easily summarized:

Most well-designed seismometer-amplifier combinations resolve minimum ground noise up to 6 or 8 s period, that is, to the microseismic peak. A few of them may make it to about 15 s; they marginally resolve the secondary microseismic peak. To resolve minimum ground noise up to 30 s is hopeless, as is obvious from Fig. 5.18. Ground noise falls and electronic noise

risers so rapidly beyond a period of 20 s that the crossover point can not be substantially moved towards longer periods. Of course, at a reduced level of sensitivity, restoring long-period signals from short-period sensors may make sense, and the long-period surface waves of sufficiently large earthquakes may well be recorded with short-period electromagnetic seismometers.

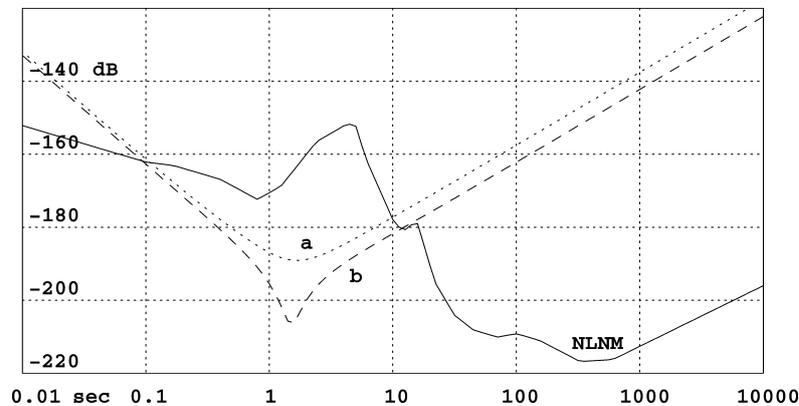


Fig. 5.18 Electronic self-noise of the input stage of a short-period seismograph. The EMS is a Sensonics Mk3 with two 8 kOhm coils in series and tuned to a free period of 1.5 s. The amplifier is the LT1012 op-amp. The curves a and b refer to the circuits of Fig. 5.17. NLNM is the USGS New Low Noise Model (Fig. 5.15). The ordinate gives rms noise amplitudes in dB relative to 1 m/s^2 in 1/6 decade.

Amplifier noise can be observed by locking the sensor or tilting it so that the mass is firmly at a stop, or by replacing it with a resistor that has the same resistance as the coil. If these manipulations do not significantly reduce the noise, then obviously the EMS does not resolve seismic noise. However, this is only a test, not a way to precisely measure the electronic self-noise. A locked sensor or a resistor do not exactly represent the electric impedance of the unlocked sensor.

5.5.7 Self-noise of force-balance seismometers

Although the self-noise of force-balance seismometers can theoretically be predicted from that of its components, such a prediction may be unrealistic because certain sources of noise appear only under operating conditions. Anyhow, the user can hardly test the components without destroying the instrument. The electronic circuit cannot be tested when the mass is locked. The instrumental noise can thus only be observed under operating conditions, in the presence of seismic signals and seismic noise.

Although seismic noise is generally a nuisance in this context, natural signals may also be useful as test signals. Marine microseisms should be visible on any sensitive seismograph whose seismometer has a free period of one second or longer; they normally are the strongest continuous signal in a broadband trace. However, their amplitude exhibits large seasonal and geographical variations. For broadband seismographs at quiet sites, the tides of the solid Earth are a reliable and predictable test signal. They have a predominant period of slightly less than 12 hours and an amplitude in the order of 10^{-6} m/s^2 . While normally invisible in the raw data, they may be extracted by low-pass filtration with a corner frequency of 1 mHz. For this

purpose it is helpful to have the data available with a sampling rate of 1 per second or less. By comparison with the predicted tides, the gain and polarity of the seismograph may be checked (e.g. Davis and Berger 2007). A seismic broadband station that records Earth's tides is likely to be up to international standards.

5.5.8 Coherency analysis

For a quantitative determination of instrumental noise, two or three instruments must be operated side by side (Holcomb, 1989, 1990; Sleeman et al. 2006). One can then determine the coherency between the records and assume that coherent noise is seismic and incoherent noise is instrumental. This works well if one has a quiet site and a good reference instrument, but the method is not safe. The seismometers may respond coherently to environmental disturbances caused by barometric pressure, temperature, the supply voltage, magnetic fields, vibrations, or electromagnetic waves. Nonlinear behavior (intermodulation) may produce coherent but spurious long-period signals. When no good reference instrument is available, then different instrument types should be used in the test that are unlikely to respond in the same way to environmental disturbances.

The coherency analysis is somewhat tricky in detail when only two instruments are available. When the transfer functions of both instruments are precisely known, it is in fact theoretically possible to determine the seismic signal and the instrumental noise of each instrument separately as a function of frequency. Alternatively, one may assume that the transfer functions are not so well known but the reference instrument is noise-free; in this case the noise and the relative transfer function of the other instrument can be determined. The coherency test with three instruments after Sleeman et al. (2006) permits to determine the relative transfer functions and the instrumental noise of each instrument at the same time, so it requires no questionable assumptions. It may fail, however, when physically different sources of noise are present such as seismic and magnetic noise to which the instruments do not have a uniform response (they may, for example, have the same response to seismic but not to magnetic noise). As with all statistical methods, very long time series or multiple observations are required for significant results. We offer the computer programs **twocrosp** and **tricrosp** for the analysis (see 5.8, **sleeman** folder).

5.5.9 Transient disturbances

Most new seismometers produce spontaneous transient disturbances, quasi miniature earthquakes caused by stresses in the mechanical components. Although they do not necessarily originate in the spring, their waveform at the output seems to indicate a sudden and permanent (step-like) change in the spring force. Long-period seismic records are sometimes severely degraded by such disturbances. The transients often die out within months or years; if they do not, and especially when their frequency increases, corrosion must be suspected. Manufacturers try to mitigate the problem with a low-stress design and by aging the components or the finished seismometer (by extended storage, vibrations, or heating and cooling cycles). It is sometimes possible to release stresses and eliminate transient disturbances by hitting the pier around the seismometer with a hammer, a procedure that is recommended in each new installation.

5.6 Seismometer calibration

5.6.1 Electrical and mechanical calibration

The calibration of a seismometer establishes knowledge of the relationship between its input (the ground motion) and its output (an electric signal), and is a prerequisite for a reconstruction of the ground motion. Since precisely known ground motions are difficult to generate, one makes use of the equivalence between ground acceleration and an external force on the seismic mass, and calibrates seismometers with an electromagnetic force generated in a calibration coil. This is called an electrical or relative calibration. In the case of feedback seismometers an electrical calibration essentially characterizes the electronic feedback circuit but not the mechanical receiver. Only if the factor of proportionality between the current in the coil and the equivalent ground acceleration is known, the absolute responsivity to ground motion can be determined from an electric calibration. Otherwise, it must be determined from a mechanical experiment in which the seismometer is subject to a known mechanical motion or a tilt. This is called a mechanical or absolute calibration. Since precise mechanical calibration signals are difficult to generate over a large bandwidth, one does not normally attempt to determine the complete transfer function in this way.

Sub-sections 5.6.2 to 5.6.7 are is mainly concerned with the electrical (relative) calibration although some methods may also be used for the mechanical calibration on a shake table (5.6.9). Procedures for the absolute mechanical calibration that do not require a shake table are presented in in 5.6.10 and 5.6.11.

5.6.2 General conditions

Calibration experiments are disturbed by seismic noise and tilt and should therefore be carried out in a basement room. However, the large operating range of modern seismometers permits a calibration with relatively large signal amplitudes, making background noise less of a problem than one might expect. Thermal drift is more serious because it interferes with the long-period response of broadband seismometers. For a calibration at long periods, seismometers must be protected from draft and allowed sufficient time to reach thermal equilibrium. Visible and digital recording in parallel is recommended. Recorders must be absolutely calibrated before they can serve to absolutely calibrate seismometers. **The input impedance of recorders and the source impedance of sensors must be measured so that a correction can be applied for the voltage drop in the source impedance.**

5.6.3 Specific procedures for geophones

Geophones usually have no calibration coil. The calibration current must then be sent through the signal coil where it produces an ohmic voltage in addition to the output signal generated by the motion of the mass. The undesired voltage can be compensated in a bridge circuit (Willmore 1959); the bridge is zeroed with the seismic mass locked or at a stop. When the calibration current and the output voltage are digitally recorded, it is more convenient to use only a half-bridge (Fig. 5.19) and to compensate the ohmic voltage numerically. The program **calex** (section 5.8) can do this automatically. The residual (the difference between the actual and the modeled response) is often dominated by nonlinear distortions (5.7).

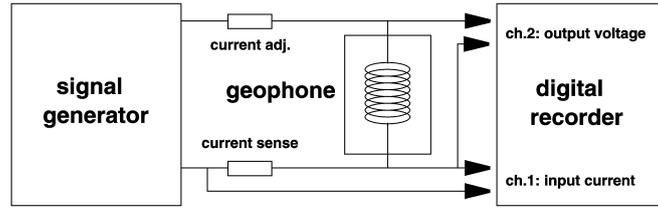


Fig. 5.19 Half-bridge circuit for calibrating electromagnetic seismometers

Geophones can be absolutely calibrated without a mechanical input provided that the total moving mass M is known and its motion is linear. In an electric calibration a geophone behaves like a resonant electric circuit. Its electrical impedance is

$$\tilde{Z}(\omega) = R_C + \frac{E^2}{\omega_0 M} \cdot \frac{j\omega\omega_0}{-\omega^2 + 2j\omega\omega_0 h + \omega_0^2} \quad (5.31)$$

R_C is the ohmic resistance of the coil, E is the generator constant of the electromagnetic transducer as in 5.2.8. The term after the plus sign is the response of a resonant electric circuit consisting of a capacitor $C=M/E^2$, an inductor $L=E^2/S$, and a resistor $R_D=E^2/D$ in parallel. M , S , and D are the mechanical components of the pendulum as in 5.2.7. The analysis of the resonant response, either in time or in frequency domain, supplies all desired parameters when M is known. For an analysis in time domain, it is convenient to excite a transient response by interrupting a current through the signal coil (Willmore 1979, Rodgers et al. 1995). In this case the ohmic voltage disappears when the transient response begins. **calex** can also be used here.

Another approach is illustrated in fig. 5.20. The electromagnetic part of the numerical damping is inversely proportional to the total damping resistance, the factor of proportionality being $E^2 / 2M\omega_0$. The generator constant E can thus be calculated from relative calibrations with different resistive loads, independent of the method used for the relative calibration.

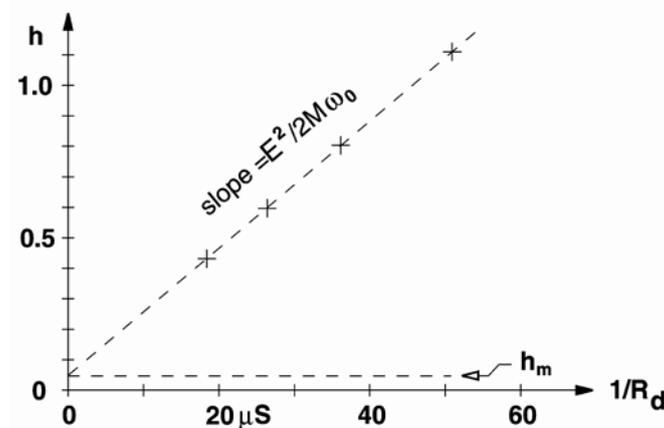


Fig. 5.20 Determining the generator constant from a plot of damping versus total damping resistance $R_d = R_{coil} + R_{load}$. The horizontal units are microsiemens (reciprocal Megohms).

5.6.4 Calibration with sinewaves (obsolete)

With a sinusoidal input, the output of a linear system is also sinusoidal, and the ratio of the two signal amplitudes is the absolute value of the transfer function. An experiment with sinewaves therefore permits a direct check of the transfer function, without any a-priori knowledge of its mathematical form and without waveform modeling. This is often the first step in the identification of an unknown system. A computer program would however be required to derive a parametric representation of the response from the measured values. A calibration with arbitrary signals, as described later, is more straightforward for this purpose.

Calibration with sinewaves is time-consuming because the system must reach a steady state after each change of frequency, which can take more than 10 minutes for some broadband seismometers. The gain and phase delay can be read manually from a plotted Lissajous ellipse as in Fig.5.21. The accuracy of the evaluation depends on the purity of the sinewave. A better accuracy is obtained by numerical analysis of digitally recorded data. By fitting sinewaves to the signals, amplitudes and phases can be extracted for just one precisely known frequency at a time; distortions of the input signal don't matter then. If the test frequency is not digitally controlled, then it should be fitted as well. The fit should be computed for an integer number of cycles, and offsets should be removed from the data. We offer a computer program **sinfit** for this purpose (section 5.8, **sinical** folder). Although the method is now obsolete for the purpose of calibration, it is useful for investigating unmodelled details of the response such as parasitic resonances; these might be lost in a more time-efficient broadband calibration. Another surviving application is the calibration of passive short-period seismometers in seismic stations where sinewaves can be remotely applied to the calibration coil but no other test signals are available. The evaluation can be done with a **sinical** program (section 5.8).

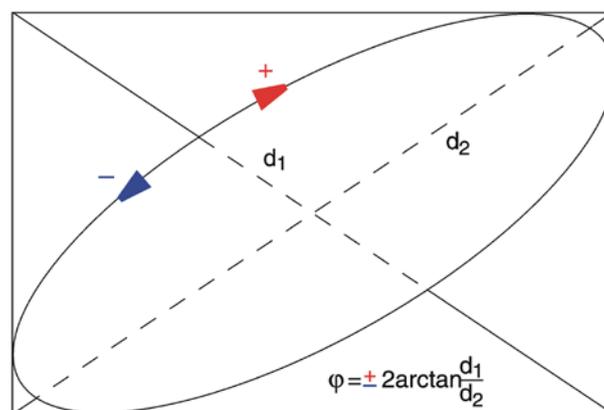


Fig. 5.21 Measuring the phase between two sine-waves with a Lissajous ellipse.

Eigenfrequency f_0 and damping h of seismometers with a conventional response can be determined graphically with a set of standard resonance curves on double-logarithmic paper. The measured amplitude ratios are plotted as a function of frequency f on the same type of paper and overlain with the standard curves (Fig. 5.22). The desired quantities can be read directly. The method is simple but not very accurate.

EX 5.3 by J. Bribach and Ch. Teupser can be used for seismometer calibration by harmonic drive.

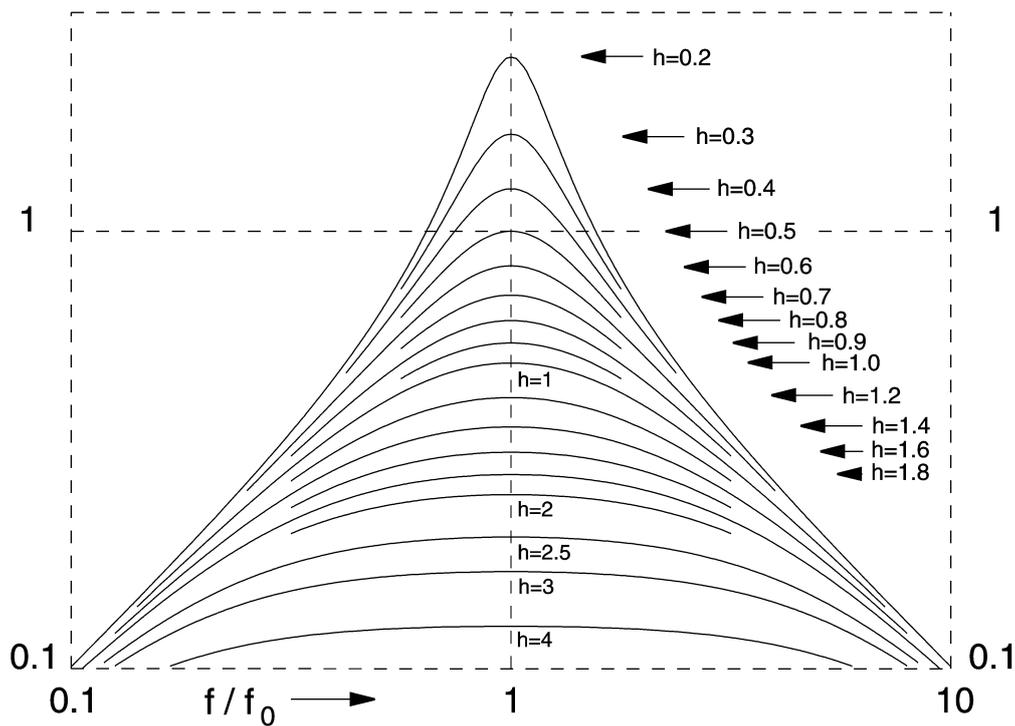


Fig. 5.22 Normalized resonance curves.

5.6.5 Step response and weight-lift test (obsolete)

The simplest, but only moderately accurate and now historical, calibration method is to observe the response of the system to a step input. The step signal can be generated by switching on or off a current through the calibration coil, or by applying or removing a constant mechanical force on the seismic mass, usually by lifting a weight. Horizontal sensors used to be absolutely calibrated with a V-shaped thread attached to the mass at one end, to a fixed point at the other end, and to the test weight at half length. The thread was then burned off for a soft release.

The step-response experiment can be used both for a relative and an absolute calibration; when applicable, it is probably the simplest method for the latter. Using a known test weight w and knowing the seismic mass M , we also know the test signal: it is a step in acceleration whose magnitude is w/M times gravity (times a geometry factor when the force is applied through a thread). In case of a rotational pendulum, a correction factor must be applied when the force does not act at the center of gravity. The method has lost its former importance because the seismic mass of modern seismometers is not easily accessible, and the correction factor for rotational motion is not supplied by the manufacturers.

In the context of relative calibration, the step-response method is still useful as a quick and intuitive test, and has the advantage that it can be visually evaluated. The **calex** method covers the step response as well. Fig. 5.23 shows the characteristic step responses of second-order high-pass, band-pass, and low-pass filters with $1/\sqrt{2}$ of critical damping.

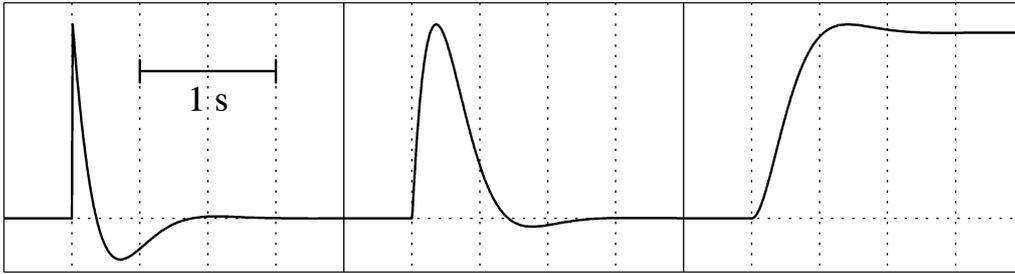


Fig. 5.23 Normalized step responses of second-order high-pass, band-pass and low-pass filters.

Each response is a strongly damped oscillation around its asymptotic value. With the specified damping, the systems are Butterworth filters, and the amplitude decays to $e^{-\pi}$ or 4.3% within one half-wave. The ratio of two subsequent amplitudes of opposite polarity is known as the overshoot ratio. It can be evaluated for the numerical damping h : when x_i and x_{i+n} are two (peak-to-peak) amplitudes n periods apart, with integer or half-integer n , then

$$\frac{1}{h^2} = 1 + \left(\frac{2\pi n}{\ln x_i - \ln x_{i+n}} \right)^2. \quad (5.32)$$

The free period, in principle, can also be determined from the impulse or step response of the damped system but should be measured preferably without electrical damping so that more oscillations can be observed. A system with the free period T_0 and damping h oscillates with the period $T_0 / \sqrt{1-h^2}$ and the overshoot ratio $\exp(-\pi h / \sqrt{1-h^2})$.

5.6.6 Calibration with arbitrary signals

In most cases, the purpose of calibration is to obtain the parameters of an analytic representation of the transfer function. Assuming that its mathematical form is known, the task is to determine the parameters from an experiment in which both the input and the output signals are known. As compared to other methods where a predetermined input signal is used and only the output signal is recorded, recording both signals has the additional advantage of eliminating the transfer function of the recorder from the analysis.

Calibration is a classical inverse problem that can be solved with standard least-squares methods. The general solution is schematically depicted in Fig. 5.24. A computer algorithm (filter 1) is implemented that represents the seismometer as a filter and permits the computation of its response to an arbitrary input. An inversion scheme (3) is programmed around the filter algorithm in order to find best-fitting filter parameters for a given pair of input and output signals. The purpose of filter 2 is explained below. The sensor is then calibrated with a test signal (4) for which the response of the system is sensitive to the unknown parameters but which is otherwise arbitrary. When the system is linear, parameters obtained from one test signal will also predict the response to the other signal.

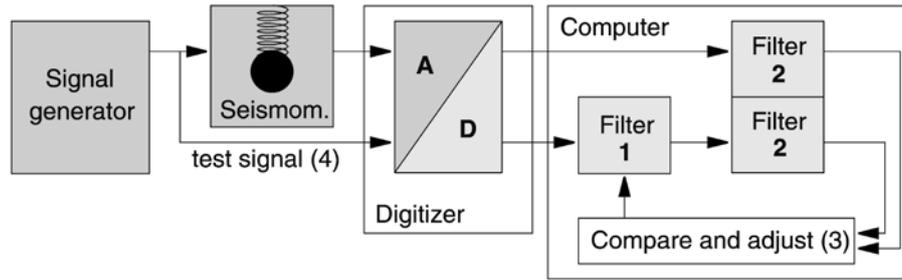


Fig. 5.24 Block diagram of the **calex** procedure. Storage and retrieval of the data are omitted from the figure.

When the transfer function has been correctly parameterized and the inversion has converged, then the residual error consists mainly of noise, drift, and nonlinear distortions. At a signal level of about one-third of the operating range, typical residuals are 0.03% to 0.05% rms for force-balance seismometers and $\geq 1\%$ for passive electrodynamic sensors.

The approximation of a rational transfer function with a discrete filtering algorithm is not trivial. The program **calex** (section 5.8) uses an impulse-invariant recursive filter (Schuessler, 1981). This method formally requires that the seismometer has a negligible response at frequencies outside the Nyquist bandwidth of the recorder, a condition that is severely violated by most digital seismographs; but this problem can be circumvented with an additional digital low-pass filtration (Filter 2 in Fig. 5.24) that limits the bandwidth of the simulated system. Signals from a typical calibration experiment are shown in Fig. 5.25. A sweep as a test signal permits the residual error to be visualized as a function of time or frequency. Since essentially only one frequency is present at a time, the time axis may as well be interpreted as a frequency axis.

With an appropriate choice of the test signal, other methods like the calibration with sine-waves step functions, random noise or random telegraph signals, can be duplicated and compared to each other. An advantage of the **calex** algorithm is that it makes no use of special properties of the test signal, such as being sinusoidal, periodic, step-like or random. Therefore, test signals can be short (a few times the free period of the seismometer) and can be generated with the most primitive means, even by hand (you may turn the dial of a sinewave generator by hand, or even produce the test signal with a battery and a switch or potentiometer). A breakout box or a special cable may, however, be required for feeding the calibration signal into the digital recorder.

For a quick and easy check of the transfer function, the simple method of spectral division may be sufficient. When the input signal (the stimulus) and the output signal (the response) have both been recorded, and if the system was quiet at the beginning and the end of the record, then dividing the Fourier transform of the output signal by that of the input signal may result in a reasonable approximation to the actual response, at least in a limited bandwidth. A parametric (mathematical) representation of the response, such as by poles and zeros, is however more difficult to obtain in this way.

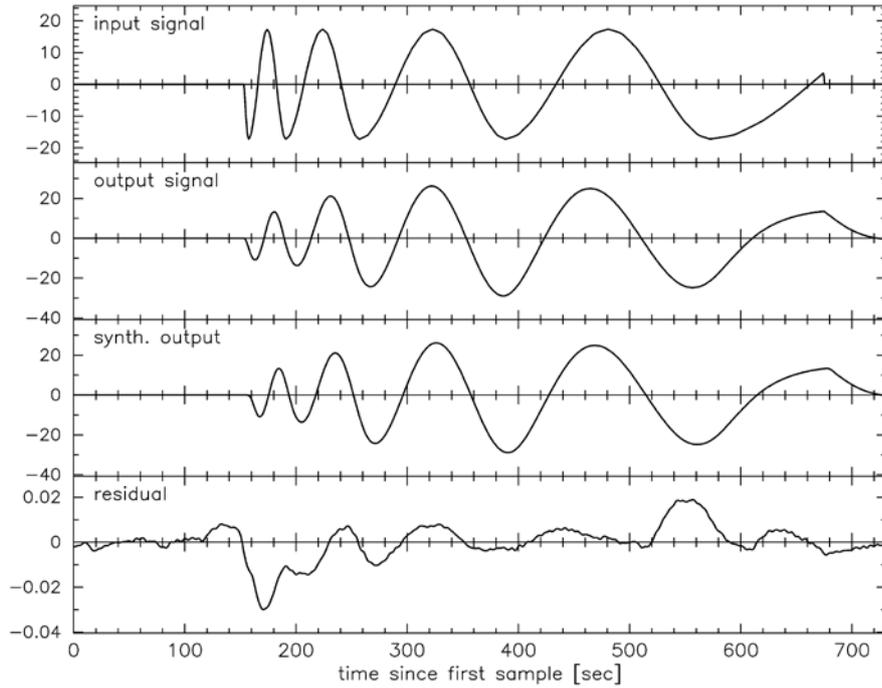


Fig. 5.25 Electrical calibration of an STS2 seismometer with **calex**. Traces from top to bottom: input signal (a sweep with a total duration of 10 min); output signal; synthetic output signal; residual. The rms residual is 0.05 % of the rms output. See also EX 5.4.

Some other routines for seismograph calibration and system identification are contained in the PREPROC software package (Plešinger et al., 1996).

5.6.7 Specific procedure for triaxial seismometers

In homogeneous-triaxial seismometers such as the Streckeisen STS2 and the Nanometrics Trillium models, transfer functions in a strict sense can only be attributed to the individual U, V, W sensors, not to the X, Y, Z outputs. Formally, the response of a triaxial seismometer to arbitrary ground motions is described by a nearly diagonal 3 x 3 matrix of transfer functions relating the X, Y, Z output signals to the X, Y, Z ground motions. This is also true for conventional three-component sets if they are not perfectly aligned; only the composition of the matrix is different.

However, if the U, V, W sensors are reasonably well matched, then we need not care about a matrix of transfer functions. The X, Y, Z channels can then each be described by a single transfer function that is a weighted average of those of the U, V, W sensors:

$$\begin{pmatrix} T_X \\ T_Y \\ T_Z \end{pmatrix} = \frac{1}{6} \begin{pmatrix} 4 & 1 & 1 \\ 0 & 3 & 3 \\ 2 & 2 & 2 \end{pmatrix} \begin{pmatrix} T_U \\ T_V \\ T_W \end{pmatrix} \quad (5.33)$$

This formula applies to transfer functions or parameters but not to signals; the matrix elements in (5.33) are the squares of those in 5.27. For any real instrument they will differ slightly from their nominal values but this is negligible in the present context.

The X, Y, Z outputs can thus be calibrated as if they represented single-component sensors. In order to simulate a ground acceleration in one of the X, Y, or Z directions, simultaneous currents must be sent through the U, V, W calibration coils so that an output signal appears only at one of the X, Y, Z outputs. For the Z component this requires equal currents through the U, V, W coils. For the X or Y direction, the three currents must however have different magnitudes and polarities, which requires a slightly more complicated test arrangement. This inconvenience is circumvented by a procedure introduced by Peter Davis (UCSD): calibrate the vertical output with equal currents into the U, V, W coils but record the X and Y output signals as well. Unless all transfer functions happen to be identical, small residual signals will appear at the X and Y outputs. They contain information on the X and Y transfer functions. Use the inverse (transposed) of the signal transformation matrix (5.27) to reconstruct the U, V, W signals, analyze these for their transfer functions, and recombine the results according to (5.33). A computer program **trical**, essentially a combination of **triax** and **calex**, is available for this procedure (section 5.8, **calex** folder). The experiment normally requires four digitizer channels; if only three are available, one must use a predetermined stimulus such as a pseudo-random telegraph signal that can be numerically duplicated.

Using ground noise or other seismic signals, an unknown sensor can be calibrated against a known one by operating the two sensors side by side (Pavlis and Vernon, 1994). The method is limited to a frequency band where suitable seismic signals occur well above the instrumental noise level and are spatially coherent between the two instruments. The instruments must be close to each other on the same pier. The frequency response and the gain of the unknown instrument can be determined at the same time. We offer a program **inverseif** (section 5.8) for this analysis. If the frequency response of both sensors is already known or can be measured electrically, then it will suffice to deconvolve both records to a common response and compare the signal amplitudes in a frequency band where the waveforms are identical.

In a similar way, the orientation of a three-component borehole seismometer may be determined by comparison with a reference instrument at the surface. The mathematical problem can be formulated as follows: for each component y_i of the borehole seismometer find a set of three directional coefficients a_{i1} , a_{i2} , a_{i3} so that the output signal y_i is best represented by $y_i = a_{i1} x_1 + a_{i2} x_2 + a_{i3} x_3$ in a least-squares sense, where x_1 , x_2 , x_3 are the output signals of the three components of the reference sensor. Almost any seismic signal that is recorded with a good signal-to-noise ratio can be used as a test signal. Instrumental responses must be normalized (deconvolved to a common frequency response) and an additional band-pass filtration is recommended. The 3*3 matrix $A = (a_{ik})$ contains information both on the orientation and on the orthogonality of the borehole sensor (assuming proper orientation and orthogonality of the reference sensor). The x and y components can also be interchanged in the formulation of the problem; one then obtains the inverse matrix that is needed to correct the borehole signals. We offer the **linreg3** software (section 5.8, **linregress** folder) for calculating the a_{ik} coefficients. Commercial packages for linear algebra like MATLAB also offer convenient solutions.

5.6.8 Calibration on a shake table

Using a shake table is the most direct way of obtaining an absolute calibration. In practice, however, precision is usually poor outside a frequency band roughly from 0.5 to 5 Hz. At higher frequencies, a shake table loaded with a broadband seismometer may develop parasitic resonances, and inertial forces may cause undesired rotations. At low frequencies, the maximum displacement and thus the signal-to-noise ratio may be insufficient, and the motion may be non-uniform due to friction or roughness in the bearings. Still worse, most shake tables do not produce a purely translational motion but also some tilt. Gravity is then coupled into the seismic signal. Its relative contribution increases with the square of the signal period and causes an intolerable error in the horizontal components at long periods. One might think that a tilt of 10 μ rad per mm of linear motion should not matter; however, at periods longer than 20 s, such a tilt will cause a larger output signal than the linear motion. At a period of 1 s, the effect of the same tilt would be negligible. Long-period measurements on a horizontal shake table, if possible at all, require extreme care.

Electromagnetic shake tables may have large stray fields. They can be picked up by electromagnetic transducers or electronic circuits in the sensor so strongly that no calibration is possible at any frequency.

Although most calibration methods mentioned in the previous section are applicable on a shake table, the preferred method is to record both the motion of the table (as measured with a displacement transducer) and the output signal of the seismometer, and to analyze these signals by linear modeling with **calex** (section 5.8) or equivalent software. Depending on the definition of active and passive parameters, one might determine only the absolute gain (responsivity, generator constant) or any number of additional parameters of the frequency response. **calex** permits the elimination of tilt effects from a shake-table calibration, under the assumption that the tilt is proportional to the displacement.

5.6.9 Calibration by stepwise motion

The movable tables of machine tools like lathes and milling machines, and of mechanical balances, can replace a shake table for the absolute calibration of seismometers. Also, a portable “step table” for seismometer calibration is now commercially available. The idea is to place the seismometer on the table, let it come to equilibrium, then move the table by a known amount and let it rest again. The apparent motion of the frame can then be calculated by inverse filtration of the output signal and compared with the known mechanical displacement. Since the calculation involves triple integrations, offset and drift must be carefully removed from the seismic trace. The main contribution to drift in the apparent horizontal velocity comes from tilt associated with the motion of the table. With the method subsequently described, it is possible to separate the contributions of displacement and tilt from each other so that the displacement can be reconstructed with good accuracy. This method of calibration is most convenient because it uses only normal workshop equipment. The inherent precision of machine tools and the use of relatively large motions eliminate the difficulty of measuring small mechanical displacements. A FORTRAN program **dispcal** is available for the evaluation (section 5.8).

The precision of the method depends on avoiding two main sources of error:

1 - Restoring ground displacement from the seismic signal (a process of inverse filtration) is uncritical for broadband seismometers but requires a precise knowledge of the transfer function for short-period seismometers. Instruments with unstable parameters (such as electromagnetic seismometers) must be electrically calibrated while installed on the test table. However, once the response is known, the restitution of absolute ground motion is no problem even for a geophone with a free period of 0.1 s.

2 - The effect of tilt can only be removed from the displacement signal when the motion is sudden and short. The tilt is unknown during the motion, and since it is equivalent to an acceleration, it produces an unknown offset in the displacement trace that cannot be distinguished from a true displacement. The magnitude of this error signal can however be estimated from the apparent velocity observed when the true motion has ended. In contrast, static tilt before and after the motion produces linear trends in the velocity, which are easily removed.

The computational evaluation consists in the following major steps (Fig. 5.26):

- 1) the trace is de-convolved with the velocity transfer function of the seismometer.
- 2) the trace is piecewise de-trended so that it is close to zero in the motion-free intervals. Interpolated trends are removed from the interval of motion.
- 3) the trace is integrated to represent displacement
- 4) the displacement steps are measured and compared to the actual motion.

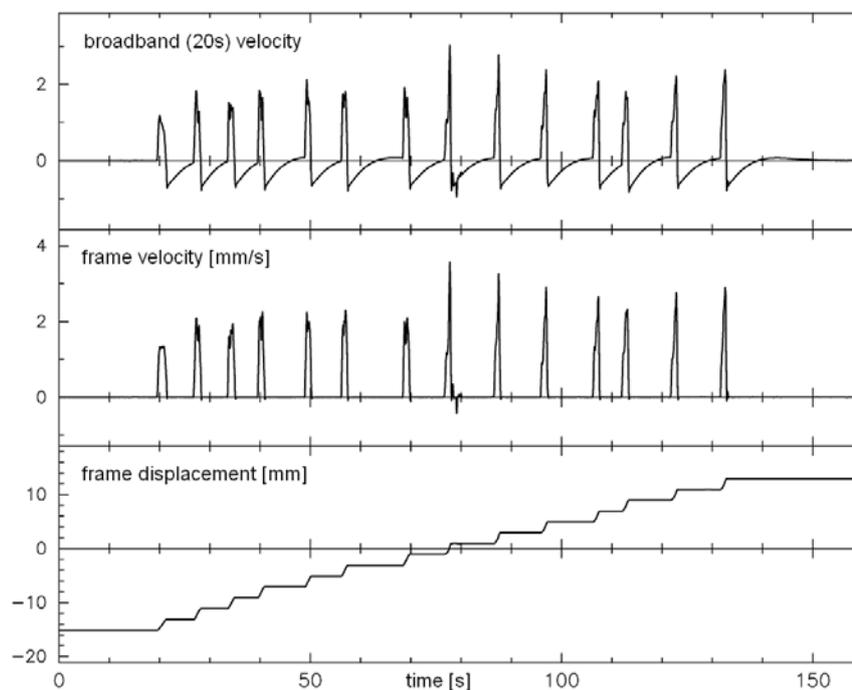


Fig. 5.26 Absolute mechanical calibration of an STS1-BB (20s) seismometer on the table of a milling machine, evaluated with DISPCAL. The table was manually moved in 14 steps of 2 mm each (one full turn of the dial at a time). Traces from top to bottom: recorded BB output signal; restored and de-trended frame velocity; restored frame displacement.

In principle, a single step-like displacement is all that is needed. However, the experiment takes so little time that it is convenient to produce a dozen or more equal steps, average the results, and do some error statistics. On a milling machine or lathe, it is recommended to install a mechanical device that stops the motion after each full turn of the spindle. On a balance, the table is repeatedly moved from stop to stop. The displacement may be measured with a micrometer dial or determined from the motion of the beam (Fig. 5.27).

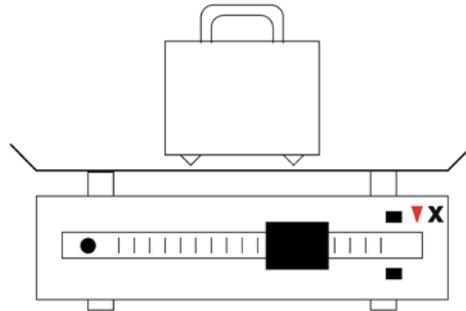


Fig. 5.27 Calibrating a vertical seismometer on a mechanical balance. When a mass of w_1 grams at some point X near the end of the beam is in balance with w_2 grams on the table or compensated with a corresponding shift of the sliding weight, then the motion of the table is by a factor w_1/w_2 smaller than the motion at X .

From the mutual agreement between different experiments, and from the comparison with shake-table calibrations, the absolute accuracy is estimated to be better than 1%.

EX 5.2 by J. Bribach is an exercise for estimating seismometer parameters by step function.

5.6.10 Calibration with tilt

Accelerometers can be statically calibrated on a tilt table. A step table with an additional tilt platform can likewise be used. Starting from a horizontal position, the fraction of gravity coupled into the sensitive axis equals the sine of the tilt angle. (A tilt table is not required for accelerometers with an operating range exceeding $\pm 1g$; these are simply turned upside down.). Force-balance seismometers normally have a mass-position output which is a slowly responding acceleration output. With some patience, this output can likewise be calibrated on a tilt table; the small static tilt range of sensitive broadband seismometers, however, may be inconvenient. The transducer constant of the calibration coil is then obtained by sending a direct current through it and comparing its effect with the tilt calibration. Finally, by exciting the coil with a sine wave whose acceleration equivalent is now known, the absolute calibration of the broadband output is obtained. The method is not explained in more detail here because we propose a simpler method. Anyway, seismometers of the homogeneous-triaxial type cannot be calibrated with static tilt because they do not have X, Y, Z mass-position signals.

The method that we propose (for horizontal components only; program **tiltcal**, section 5.8) is similar to what was described under 5.6.10, but this time we calibrate the seismometer with known steps of tilt, and evaluate the recorded output signal for acceleration rather than displacement.

This is simple: the difference between the drift rates of the de-convolved velocity trace before and after the step equals the tilt-induced acceleration. No baseline interpolation is required. If a tilt platform is not available, one can also tilt the seismometer with a lever under one of its feet, or by pulling out a strip of shim stock. In order to improve the signal-to-noise ratio, it is possible to use a tilt step that exceeds the static operating range of the seismometer. One then has to monitor the output signal and reverse the tilt before the output signal reaches the clipping level.

5.7 Testing for non-linear distortions

As we have seen in section 5.2.1, a linear system does not change the waveform of a sinewave. A system that does is said to produce nonlinear distortions. (Linear distortions are those resulting from the frequency-dependent response of a linear system; they affect only waveforms that are not sinusoidal.) A nonlinear system generates spurious signals with frequencies that are multiples (harmonics), sums and differences of the original frequencies. Other than in audio equipment where the high-frequency distortions are most annoying, in seismic recording the distortion (intermodulation) products with low frequencies are most obnoxious because they can cause large errors when signals are inversely filtered or integrated in an attempt to reconstruct ground displacement.

Testing a seismometer for nonlinear distortions, and reporting results properly, is a complex task and one must often be satisfied with a partial answer. Distortions can originate in the mechanical receiver, in the transducers, and in electronic circuits. While for a linear system a current through the calibration coil is unconditionally equivalent to a mechanical acceleration (see 5.2.7), with respect to nonlinear distortion it is not. An electrically linear sensor can still be nonlinear for a seismic input signal. An electrically nonlinear sensor is however unlikely to respond linearly to ground motion, so electrical tests are not useless; but such tests essentially probe the feedback circuit, not the transducers or the mechanical receiver. A serious test for nonlinear distortions therefore requires a nearly sinusoidal mechanical input from a shake table.

Fortunately it turns out that the shake table needs not be more linear than the seismometer if we use the right method. Two methods are available:

1 – The classical two-tone test. The shake table is excited with two superimposed sinewaves of nearly the same frequency, such as 1.00 and 1.02 Hz. Nonlinearity, either of the table or of the sensor, will generate a spurious output signal at the difference (beat) frequency ω_B , here 0.02 Hz. It can be separated from the 1 Hz signals by low-pass filtration or Fourier analysis. The contributions from the table and from the seismometer can be separated from each other by repeating the experiment at different beat frequencies (0.05 Hz, 0.02 Hz, 0.01 Hz or even lower). Nonlinearity of the table motion causes an offset of the average table position; the amplitude of the equivalent acceleration at the beat frequency is proportional to ω_B^2 . Nonlinearity in the seismometer causes a spurious acceleration signal whose amplitude is independent of ω_B . Thus, at sufficiently low beat frequencies, seismometer nonlinearity will always predominate. (Whether we see the beat signal or not depends, of course, on the noise level.) Other signal frequencies (2.00 and 2.02 Hz, 5.00 and 5.02 Hz etc.) should also be used because the distortion level depends strongly on the signal frequency.

2 – Linear modeling. The table is excited with a sinewave or a sweep signal. Its motion is measured with a displacement transducer (which may already be there as part of the control electronics) and recorded together with the output signal. With **calex** or an equivalent method, we can then compute a synthetic output signal and compare it to the observed one. The difference (residual, misfit) is composed of seismic noise, nonlinear distortions, and an error signal due to imperfect modeling. Nonlinear distortions can be distinguished from the other contributions because in this experiment their most prominent frequency is twice the input frequency. Although these distortions may not be harmful by themselves, we know that they are always associated with the low-frequency distortions for which the two-tone test was designed. If we want to see these directly, we can duplicate the two-tone test with linear modeling by using a two-tone input signal.

The combination of both methods – linear modeling followed by low-pass filtration of the residual – is especially suitable to detect low-frequency distortions (intermodulation). Modern broadband seismometers typically have mechanical intermodulation ratios around -100 dB in the same units. Electrical intermodulation ratios are typically around -130 dB in the same units. In other units, the dependence on the signal and beat frequencies is normally so strong that it would not be meaningful to quote a typical value. The test procedures outlined here are described in more detail in an USGS Open-File Report (Hutt et al. 2009, p. 21-24; <http://pubs.usgs.gov/of/2009/1295/>).

5.8 Free Software

All software mentioned in the text and printed in bold black letters can be downloaded from [HERE](#) or from the summary listing *Download Programs & Files* (see NMSOP-2 content **Overview** on the cover page). A still larger body of software for data analysis, instrument testing, generating synthetic signals, and tutorial purposes is found at

<http://www.geophys.uni-stuttgart.de/~erhard/downloads/>
<http://www.software-for-seismometry.de/>

Test data are supplied where appropriate. Use the “software overview” on the given websites to select what you need, go to the appropriate software folder, and read the “program descriptions” for details.

A supplementary **calibrat** system, offered by J. Bribach, can also be downloaded via the summary listing. It comprises the programs **response**, **caliseis** and **seisfilt**. A short description of these programs is given in PD 5.1.

Acknowledgments

This is a revised version (2009 and 2010) of Chapter 5 (Wielandt, 2002a) in the printed first edition of the IASPEI New Manual of Seismological Observatory Practice (NMSOP). For complete citation of this first edition see Bormann, P. (ed.) (2002) under References.

Three careful reviews by the Editor of the NMSOP, Peter Bormann, and suggestions by Axel Plešinger and Jens Havskov have significantly improved the clarity and completeness of this text. A shorter version (Wielandt, 2002b), with some advanced topics added, appeared in part A of the IASPEI International Handbook of Earthquake and Engineering Seismology, ed. W. H. Lee et al. (2002), ISBN-13: 978-0-12-440652-0, ISBN-10: 0-12-440652-1.

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